Study of high pressure steaming on lipid recovery from microalgae

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Graduate Program in Chemical and Biochemical Engineering

A thesis submitted in partial fulfillment of the requirements for the degree in Doctor of Philosophy

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STUDY OF HIGH PRESSURE STEAMING ON LIPID RECOVERY FROM MICROALGAE

(Format: Integrated Article)

by

Ana Maria Aguirre-Cardona

Graduate Program in Chemical and Biochemical Engineering

A thesis submitted in partial fulfillment of the requirements for the degree of Doctor of Philosophy

The School of Graduate and Postdoctoral Studies
The University of Western Ontario
London, Ontario, Canada

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Abstract

Sustainable and clean fuels are in demand due to the perceived negative effects on health and environment with current use of fossil fuels. Lipids from microalgae offer a potential approach to obtain sustainable biofuels. In this study a two step process was adopted: investigation of culture conditions to find optimal points for lipid productivity and cellulose content, followed by an investigation of microalgae disruption for lipid recovery.

In the first phase of the research the effect of culture conditions on *Chlorella vulgaris* biomass concentration and the ratio of lipid productivity/cellulose content were studied. Response surface methodology was applied to optimize the culture conditions. The response model for biomass concentration led to a predicted maximum of 1.12 g dw L\(^{-1}\) when carbon dioxide and sodium nitrate concentrations were 2.33% \(v/v\) and 5.77 mM, respectively. For lipid productivity/cellulose content ratio the maximum predicted value was 0.46 (mg lipid L\(^{-1}\)d\(^{-1}\))/(mg cellulose mg biomass\(^{-1}\))\(^{-1}\) when carbon dioxide concentration was 4.02% \(v/v\) and sodium nitrate concentration was 3.21 mM. Also a common optimum point for both models was also found.

For the second phase of the study, the optimized *Chlorella vulgaris* microalgae obtained in the first phase was subjected to high pressure steaming as a hydrothermal treatment for recovery of bio-crude, and analysis by empirical modeling allowed finding operating points in terms of target temperature and microalgae concentration for high bio-crude and glucose yields. Within the range covered by these experiments the best conditions for high bio-crude yield were temperatures higher than 174°C and low biomass concentrations (<5 g/L). For high glucose yield there were two suitable operating ranges, either low temperatures (<105°C) and low biomass concentrations (<4 g/L); or low temperatures (<105°C) and high biomass concentrations (<110 g/L).

To finalize this study, microalgae with different lipid and cellulose content was used to calculate the bio-crude recovery efficiency applying high pressure steaming. This thermal
treatment allowed extracting 97.94±8.26% of the total lipids. The biomass with the highest cellulose content was later subjected to high pressure steaming as a pre-treatment for glucose production via enzymatic hydrolysis, and the glucose yield for this process was 0.28 g.g\text{biomass}^{-1}.

**Keywords**

High pressure steaming, biofuels, cellulose, microalgae, lipid extraction, enzymatic hydrolysis, response surface methodology.
Co-Authorship Statement

In the development of this work four papers were written and coauthored, the extent of the collaboration of the co-authors is stated below.

Chapter 2

<table>
<thead>
<tr>
<th>Paper title</th>
<th>Engineering challenges in biodiesel production from microalgae.</th>
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<tr>
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**Ana Maria Aguirre:** Technical and theoretical advisor, literature review, writing and corrections of several drafts and final paper.

**Priyanka Saxena:** Technical and theoretical advisor, literature review, writing and corrections of several drafts and final paper.

**Amarjeet Bassi:** Corrections of several drafts and final paper.

Chapter 3

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<tr>
<th>Paper title</th>
<th>Investigation of Biomass Concentration, Lipid Production, and Cellulose Content in <em>Chlorella vulgaris</em> Cultures Using Response Surface Methodology.</th>
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**Ana Maria Aguirre:** Experimental design, laboratory work, analysis of results, and paper writing.

**Amarjeet Bassi:** Technical and theoretical advisor and corrections of several drafts and final paper.

Chapter 4

| Paper title | Investigation of High Pressure Steaming as a thermal treatment for lipid extraction from *Chlorella vulgaris*. |

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<td><strong>Amarjeet Bassi:</strong></td>
<td>Technical and theoretical advisor and corrections of several drafts and final paper.</td>
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### Chapter 5

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<td>Experimental design, laboratory work, analysis of results, and paper writing.</td>
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<tr>
<td><strong>Amarjeet Bassi:</strong></td>
<td>Technical and theoretical advisor and corrections of several drafts and final paper.</td>
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Dedication

To my mother Carmen Amanda Cardona and my father Jaime Aguirre for setting the best example, for their unconditional and endless love.

(A mi madre Carmen Amanda Cardona y mi padre Jaime Aguirre por ser el mejor ejemplo, por su incondicional e infinito amor.)
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Thanks with love to my family: My mother Carmen Amanda Cardona, my father Jaime Aguirre, my brother Juan Felipe, and my sister Laura Andrea. You are my strength, my biggest support and motivation. Your love has always been with me despite the thousands of miles between us. This would not be possible without you.
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<th>Description</th>
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<tbody>
<tr>
<td>ACCase</td>
<td>Acetyl-CoA carboxylase</td>
</tr>
<tr>
<td>ANOVA</td>
<td>Analysis of variance</td>
</tr>
<tr>
<td>ASP</td>
<td>Aquatic species program</td>
</tr>
<tr>
<td>ASTM</td>
<td>American Society for Testing and Materials</td>
</tr>
<tr>
<td>CCD</td>
<td>Central composite design</td>
</tr>
<tr>
<td>D</td>
<td>Desirability</td>
</tr>
<tr>
<td>DOE</td>
<td>Department of energy</td>
</tr>
<tr>
<td>FAME</td>
<td>Fatty acid methyl ester</td>
</tr>
<tr>
<td>FFA</td>
<td>Free fatty acids</td>
</tr>
<tr>
<td>GC</td>
<td>Gas chromatography</td>
</tr>
<tr>
<td>HC</td>
<td>High cellulose</td>
</tr>
<tr>
<td>HPS</td>
<td>High pressure steaming</td>
</tr>
<tr>
<td>LC</td>
<td>Low cellulose</td>
</tr>
<tr>
<td>OD</td>
<td>Optical density</td>
</tr>
<tr>
<td>R²</td>
<td>Regression coefficient</td>
</tr>
<tr>
<td>RSM</td>
<td>Response surface methodology</td>
</tr>
<tr>
<td>SEM</td>
<td>Scanning electron microscopy</td>
</tr>
<tr>
<td>TSS</td>
<td>Total suspended solids</td>
</tr>
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<td>UTEX</td>
<td>University of Texas</td>
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1. Chapter 1: Introduction

Lipids from microalgae are an attractive source of biofuels. However, the implementation of this technology at industrial scale is challenging and needs to address problems like low extraction efficiencies; even though different methods for breaking down the cell wall have been studied they are not efficient enough or they affect the lipids profile.

To help in the solution of this problem, this study proposes that if a successful process for lipid extraction is wanted; all aspects related with cell wall disruption should be taken into account. This means that not only the method for breaking down the cell plays an important role, but also the intrinsic characteristics of the cell wall. Thus, a culture containing cells with high lipid productivity and low cellulose content is ideally desired in a biodiesel from microalgae process. Therefore, treatments for breaking the cell wall would be less intensive and therefore more economically feasible and environmentally friendly. Even though cell wall plays a fundamental role on lipid extraction, only a few reports were found on the effect of culture conditions on cellulose content, making this area of high interest for research.

In this study, a holistic strategy to investigate the lipid recovery from microalgae is used, so manipulation of process variables will occur from culture conditions (to see their effect on lipid and cellulose content) to the disruption methods for breaking down the cell wall. In order to better understand the flow of ideas that were followed during this research, the next section summarizes the sequence of experiments conducted.

1.1. Research structure

This research study was divided into two main phases. The first phase involved an investigation of the culture conditions and their effect on lipid productivity and cellulose content, and the second on application of cell wall disruption methods for bio-crude recovery (See Figure 1.1).
Figure 1.1 General scheme of thesis structure.

In the first phase, carbon dioxide and nitrate concentrations in growth media were manipulated simultaneously in cultures of *Chlorella vulgaris*. The values for these variables were determined based on literature data and chosen based on the requirements of the central composite design (CCD) for response surface methodology (RSM). This kind of experiment design allows exploring the effect of some factors on a response variable in a determined region, which is chosen by the researcher as promissory. The main goal of the model obtained was to explore the region of interest for the response variable, and determine the location for its maximum or minimum according to research interest.

The model was used to study the effect of two factors, carbon dioxide and nitrate concentration, on lipid productivity and cellulose content. But additional variables were quantified in order to get information that helps to explain the results of the main response variables. Once the model was obtained, it was mathematically manipulated in order to find the operating point, in terms of carbon dioxide and nitrate concentration that gives the maximum lipid productivity with the lowest cellulose content. This point determines the conditions under which *C. vulgaris* cultures were established for experiments in the second stage of the research, where disruption methods were applied.
For the second phase of the research, cells of *C. vulgaris* were subjected to high pressure steaming (HPS). Simultaneous effect of target temperature and microalgal concentration was explored. In this case, a CCD with two factors was used. A model for bio-crude yield was obtained in terms of the variables mentioned and optimization was applied in order to find the conditions under which HPS allows the highest bio-crude yield. Additionally, measurement for glucose yield and fatty acids methyl esters (FAME) composition were made as a way of studying cellulose degradation and ensuring that HPS conditions do not affect significantly the lipids quality for biodiesel production in comparison with traditional solvent extraction.

Finally, enzymatic hydrolysis of biomass previously treated with HPS was proposed as a way of breaking down the remaining cellulose structures, allowing the production of glucose. In this case the effect of pre-treatment temperature and the nature of the substrate was study on glucose yield. The global idea for all the experiments was to provide a comprehensive analysis of lipid recovery from the very initial stages of any microalgal process (cultivation), to the application of extraction methods in order to increase extraction efficiency.

### 1.2. Objectives

Towards the completion of this study, one overall objective and several sub-objectives were proposed.

#### 1.2.1. Overall objective

The overall objective of this study was to demonstrate the applicability of HPS treatment on *Chlorella vulgaris* for cell wall disruption by determining values for the main parameters of the process which lead to a high bio-crude recovery.

#### 1.2.2. Specific objectives

The following were specific sub-objectives or milestones of this study.
Objective 1: To study the effect of culture conditions on lipid production and cellulose content. Effect of carbon dioxide and nitrate concentration on biomass concentration, lipid productivity and cellulose content were studied. Data obtained allowed to plot response surface graphics that gave the following information: Biomass concentration, lipid productivity and cellulose content at low and high CO₂ and nitrate concentrations.

Objective 2: To develop an empirical model for optimization of culture conditions studied. Statistical data obtained from RSM led to the development of an empirical model of the ratio lipid productivity/cellulose content as function of carbon dioxide and nitrate concentrations. This model was mathematically processed to obtain the culture conditions that produce the maximum (optimal point) for lipid productivity between the interval studied, and the minimum for cellulose content.

Objective 3: To study the effect of high pressure steaming treatment on cell wall disruption and bio-crude recovery. The effect of temperature and biomass concentration on bio-crude and glucose yields, and also FAME composition were studied. Analysis of Scanning Electron Microscopy (SEM) images allowed concluding on the physical effect of HPS on microalgae morphology.

Objective 4: To find an operating area or point for high pressure steaming process. Based on the empirical models obtained from RSM, an operating area in terms of target temperature and microalgae concentration was found. This operating area led to high bio-crude recovery yield between the intervals studied.

Objective 5: To study the effect of algae composition on bio-crude recovery. The effect of lipid and cellulose contents on the bio-crude recovery efficiency applying HPS was studied.

Objective 6: Study of enzymatic hydrolysis of cellulose from C. vulgaris pre-treated with high pressure steaming. The feasibility of the production of glucose from microalgae pre-treated with HPS was study using a cellulase. Data obtained provided
information on the effect of pre-treatment temperature on glucose production as a possible source of fermentable sugars.

1.3. Thesis structure

The thesis was divided into 6 Chapters: Chapter 1 supplies an introduction to the research and thesis structure, Chapter 2 covers the literature review and gives the general background on biofuels production from microalgae. The following Chapters provide the background needed to explain and justify the experiments done. Chapter 3 presents the results on the first phase of experiments regarding the effect of culture conditions on lipid productivity, cellulose content and biomass concentration. Chapter 4 and 5 covers the experiments and results of the second phase of experiments mentioned above. Chapter 4 describes the effect of HPS on bio-crude and glucose yield as function of target temperature and microalgae concentration, while Chapter 5 shows the possibility of the use of HPS also as a pre-treatment for enzymatic hydrolysis of microalgae. Chapter 6 summarizes the conclusions of the study and provides some recommendations for future work.

1.4. Major contributions

The literature review done contributed to:

- Identify and describe challenging aspects of biofuels from microalgae; the bottlenecks in the implementation of microalgae technology at industrial scale were clearly stated.

The study of culture conditions on algae growth, lipid productivity and cellulose content contributed to:
• Be able to modulate the microalgae concentration, lipid productivity, and cellulose content to any wanted value (in the range of the study), by changing the carbon dioxide and nitrate concentration in the growth media using the empirical models obtained.
• Find optimal points for algae growth and the ratio lipid productivity/cellulose content in microalgae cultures.

The study of HPS as bio-crude recovery method contributed to:
• Test the feasibility of the application of HPS as disruption and bio-crude recovery method in microalgae systems. The process was efficient in extracting the lipids regardless of the algae composition, and it does not affect significantly the lipids profile.
• Find an operating area in terms of target temperature and microalgae concentration that lead to high bio-crude recovery yields.
• Identify operating areas in terms of target temperature and microalgae concentration for high glucose yield as by-product of the HPS process.

The study of HPS as pre-treatment for enzymatic hydrolysis contributed to:
• Show that the thermal pre-treatment aids the enzymatic hydrolysis of the cellulose allowing its conversion to glucose.
• Increases the viability of the bio-fuels from microalgae processes by showing the possibility of obtain two sources of biofuels, (bio-crude and glucose) by the implementation of only one method (HPS).
2. Chapter 2: Literature review: Engineering challenges in biodiesel production from microalgae


2.1. Abstract

The combustion of fossil fuels produces several environmental intoxicants, contribute to emission of greenhouse gases and raise the concern for climate change and health problems. Production of biodiesel from microalgae represents an attractive solution to aforementioned problems, offers a renewable source of fuels and emits fewer pollutants. This literature review presents a compilation of engineering challenges related to microalgae as a source of biodiesel, advantages and current limitations for biodiesel production, and some aspects of microalgae cell biology. Also, recent advances in the different stages of the manufacturing process are included.

2.2. Introduction

Energy utilization in 2008 was equivalent to 11,295 million tons of oil, which will potentially rise by 60% in 2030, and China and India alone will account for 45% of this energy demand. Therefore, there is a requirement for adoption of global strategies for energy security, CO\textsubscript{2}-energy reduction (Hoffert \textit{et al.}, 2002), and also the need for alternative sustainable fuels with high efficiency and low environmental impact.

To satisfy the increasing energy needs, all feasible alternative energies should be considered. Currently, many strategies are under investigation, among them are the use of (i) solar energy, in which the energy from the sun is converted into thermal or electrical energy through solar panels. It has low energy consumption, low maintenance
requirements and allows the generation of energy in the same place of consumption. However, it also represents a high initial investment cost, requires large areas, and the efficiency depends on the sun location and intensity (Thirugnanasambandam et al., 2010). (ii) Hydroelectric energy: where the kinetic and potential energy accumulated in waterfalls are transformed into electrical energy. This process results in the production of moderate to high energy and it has low cost of operation and maintenance, but it implies high cost of infrastructure (Onat and Bayar, 2010). (iii) Geothermal energy: the heat accumulated inside the earth is converted by turbines or heat exchangers into useful energy. This requires low operating cost and low maintenance, but needs land suitable for plant installation, emission of some harmful gases is possible, and may cause landscape deterioration (Haehnlein et al., 2010). (iv) Tidal energy: this harnesses the kinetic energy of ocean currents through hydraulic turbines which convert this into electrical energy. This is, potentially, an inexhaustible energy source since there are no polluting by-products. However, it can be uneconomical, and may have high environmental impact during installation (Khan et al., 2009). (v) Wind energy: in this strategy the kinetic energy of air currents is transformed into electrical energy by wind turbines, it does not produce polluting compounds, and it is an inexhaustible energy source, but it depends of air currents, may has interference with communication systems, is detrimental to landscape quality, has negative effects on environment, and generates high noise levels (Saidur et al., 2010). (vi) Biofuels: they are a wide range of fuels which are in some way derived from biomass. The chemical energy stored in the molecules of the biomass is converted into other types of energy. For biofuels production, it is possible to use waste pollutants, as a way of energy recycling and producing less emission of gases as compared to the use of fossil fuels. Some biofuels have shown a strong negative impact on environment and food markets, sometimes the yields are low, and the land requirement is high.

Of all the sources listed above, in particular, the production of biofuels from microalgae is attracting a lot of interest as a potential transformational solution for the problems mentioned. Nevertheless, as a new technology, many engineering challenges must be overcome before the establishment of this process at industrial level. For example, the lipids from microalgae have a lower heating value when compared to regular diesel fuel,
production of lipid from microalgae is unstable, the cost of production plants for microalgae’s bio-oil remains higher than traditional oil crops (Huang et al., 2010), biomass concentration in reactors is low, and also supply, safety and policy barriers must be considered (Demirbas and Demirbas, 2011).

In this Chapter, the advantages, stages in the production process, and parameters affecting the production of biodiesel from microalgae are discussed, with special emphasis on lipid production and extraction as central topic of this thesis.

2.3. Biodiesel and its applications

Several fuels can be obtained from microalgae but discussion will focus on biodiesel from microalgae lipids. Biodiesel is a fuel comprised of mono-alkyl esters of long chain FAME derived from vegetable oils or animal fats, designated B100, and meeting the requirements of the American Society for Testing and Materials, ASTM D6751. The main use of biodiesel is as liquid fuel that can be pure or blended with petroleum in any percentage. Biodiesel has similar chemical and physical properties to fuels derived from petroleum. Some studies have shown that the use of biodiesel increases the engine performance in diesel cars (Atadashi et al., 2010).

Biodiesel can also be used for i) cleaning up oil spills: biodiesel promotes the biodegradation of aliphatic and aromatic fractions of the residual fuel oil (Fernández-Alvarez et al., 2007), ii) production of hydrogen: it has been proposed in autothermal reformers with high and low temperatures shift reactors, autothermal reformer with a single medium temperature shift reactor, and thermal cracker with high and low temperature shift reactors with high and low temperature shift reactor (Nahar, 2010), iii) heating oil in domestic and commercial boilers: studies have shown similar performance in boilers with biodiesel and petrodiesel (Bazooyar et al., 2011), among other uses.
2.4. Microalgae as engineering systems

Biofuels from microalgae have been suggested since the 1950s (Oswald and Goleeke, 1960). In particular, in the 1970s, the large scale cultivation of microalgae for production of sustainable liquid fuels was investigated (Lin et al., 2011; Sheehan et al., 1998). The process for producing biodiesel from microalgae generally comprises three stages. The first stage is the microalgae strain selection and the pretreatment of raw materials. The second stage comprises all the steps for biomass growth and production (the microalgae transform the nutrients present in the culture medium into new products such as biomass and fatty acids). The final stage consists of all the processes of separation and purification of fatty acids that are ultimately converted into biodiesel (FAME). Microalgae emerge as an attractive alternative due mainly to its high lipid content. Table 2.1 compares oil content and productivity of biodiesel per year from different feedstocks.

Table 2.1 Comparison of different biodiesel feedstocks (Mata et al., 2010).

<table>
<thead>
<tr>
<th>Plant source content</th>
<th>Seed oil (% ww\textsuperscript{-1})</th>
<th>Oil yield (L oil/ha year)</th>
<th>Land use (m\textsuperscript{2} year/kg biodiesel)</th>
<th>Biodiesel productivity (kg biodiesel/ha year)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean (<em>Glycine max</em> L.)</td>
<td>18</td>
<td>636</td>
<td>18</td>
<td>562</td>
</tr>
<tr>
<td>Camelina (<em>Camelina sativa</em> L.)</td>
<td>42</td>
<td>915</td>
<td>12</td>
<td>809</td>
</tr>
<tr>
<td>Canola/Rapeseed (<em>Brassica napus</em> L.)</td>
<td>41</td>
<td>974</td>
<td>12</td>
<td>862</td>
</tr>
<tr>
<td>Sunflower (<em>Helianthus annuus</em> L.)</td>
<td>40</td>
<td>1070</td>
<td>11</td>
<td>946</td>
</tr>
<tr>
<td>Castor (<em>Ricinus communis</em>)</td>
<td>48</td>
<td>1307</td>
<td>9</td>
<td>1156</td>
</tr>
<tr>
<td>Palm oil (<em>Elaeis guineensis</em>)</td>
<td>36</td>
<td>5366</td>
<td>2</td>
<td>4747</td>
</tr>
<tr>
<td>Microalgae (low oil content)</td>
<td>30</td>
<td>58,700</td>
<td>0.2</td>
<td>51,927</td>
</tr>
<tr>
<td>Microalgae (medium oil content)</td>
<td>50</td>
<td>97,800</td>
<td>0.1</td>
<td>86,515</td>
</tr>
<tr>
<td>Microalgae (high oil content)</td>
<td>70</td>
<td>136,900</td>
<td>0.1</td>
<td>121,104</td>
</tr>
</tbody>
</table>
Table 2.1 indicates that oil content in microalgae under conditions of environmental stress is 70% (by weight) of dry biomass versus values of 18% - 48% in plants. Therefore, the third-generation of biofuels derived from microalgae is considered as a technically viable energy source that overcomes the problems presented during the previous generation of biofuels (Goh and Lee, 2010). From previous and current research in production of biodiesel from microalgae the following advantages have been found (Costa and de Morais, 2011; Demirbas and Demirbas, 2011): Some of the crops from which biodiesel is traditionally produced cannot be grown continuously, especially in countries with extreme weather conditions. For their part, microalgae culture would be sustainable independent of the time of the year with high productivity of oil, since artificial conditions would be easier to implement. Microalgae are grown in aqueous media, the amount of water required is less than that used in traditional crops, which is an advantage in order to reduce fresh water consumption (Demirbas and Demirbas, 2011; Um and Kim, 2009). Microalgae can also grow in wastewater helping to control pollution not only by treating the water but also by fixing CO$_2$. The growth rate of microalgae in comparison with the growth rate of plants in a crop is much higher, so the processing time is significantly shortened promoting productivity. Furthermore, microalgae cultures can be used for simultaneous production of several products of interest, including biofuels and high value compounds, this would specially help to increase the economic feasibility. For control process, the manipulation of variables in bioreactors is easier than that in traditional crops. This facilitates the modulation of microalgae metabolism in order to increase the production of fatty acids or other compounds of interest. Never the less, there are still many barriers, some of them will be presented later.

2.5. Biology of microalgae

Understanding microalgae cell biology facilitates the development of strategies for biodiesel production at industrial level. Microalgae can be eukaryotic (Chlorophyta, Rhodophyta, Bacillariophyta) or prokaryotic (Cyanophyta) (Williams and Laurens, 2010), and can also be classified by pigmentation, product storage structures, cell wall
composition, cycle life (eukaryotic), and basic cellular structure (Hoek et al., 1996; Khan et al., 2009). Table 2.2 presents some basic characteristics of different microalgae genera.

**Table 2.2 Some characteristics of algae (Hoek et al., 1996).**

<table>
<thead>
<tr>
<th>Group</th>
<th>Type</th>
<th>Number of species</th>
<th>Positive or negative effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyanobacteria</td>
<td>Prokaryote</td>
<td>2000 species</td>
<td>Some produce toxins (e.i. cyclic peptide toxins) Can be used as dietary supplement (spirulina)</td>
</tr>
<tr>
<td>Dinoflagellates</td>
<td>Eukaryote</td>
<td>&gt;2000 species</td>
<td>Responsible for “Red Tide” which destroys fishing Some produces potent toxins</td>
</tr>
<tr>
<td>Euglenoids</td>
<td>Eukaryote</td>
<td>≈1000 species</td>
<td>Some species have been used for many years as experimental organism in biochemical and physiological investigations.</td>
</tr>
<tr>
<td>Diatoms</td>
<td>Eukaryote</td>
<td>≈ 11000 species</td>
<td>Diatomaceous earth (made up of millions of diatoms skeletons) can be used as filter, insulator and bioindicator Important source of food and oxygen for heterotrophs</td>
</tr>
<tr>
<td>Red algae</td>
<td>Eukaryote</td>
<td>&gt;5000 species</td>
<td>Produce agar which is used commercially and in laboratory procedures</td>
</tr>
<tr>
<td>Brown algae</td>
<td>Eukaryote</td>
<td>1500-2000 species</td>
<td>Include a number of edible seaweeds Some are used for the extraction of iodine and potash Extensively exploited for the extraction of alginic acid</td>
</tr>
<tr>
<td>Green algae</td>
<td>Eukaryote</td>
<td>7500 species</td>
<td><em>Chlorella</em> produces high levels of fatty acids, which are used for biodiesel production. <em>Dunaliella</em> produces compounds with anti-oxidative activity</td>
</tr>
</tbody>
</table>

It can be seen that algae have a vast variety of species, each one with unique features and
industrial applications. For the production of biodiesel, the green algae are of particular interest, as in this group have been found species with high fatty acid yields. In this research *Chlorella vulgaris* was selected. Details of its advantages for lipid production are presented in Chapter 3.

Based on energy and carbon source microalgae can be classified as autotrophic, heterotrophic or mixotrophic. Photoautotrophic growth involves only photosynthesis in the presence of light and carbon dioxide. Heterotrophic metabolism uses organic carbon as the source of energy. Mixotrophic growth occurs when the microorganisms utilize both mechanisms, i.e. phototrophy and heterotrophy for energy (Barsanti and Gualtieri, 2006). Microalgae have the ability to tolerate and survive even on harsh environmental conditions; this represents a positive feature for large scale process where control of process variables would be difficult.

### 2.5.1. Lipid Droplets

Lipid droplets are the main target to increase lipid productivity and content want to be increased, since they represent the lipid storage compartments in the cell. Lipid droplets are the reservoir of triglycerides (precursors of lipids), which primarily serves as a source of carbon and energy under deprived growth conditions. In response to environmental stress like salinity (Qin, 2005), nitrogen limitation (Weldy and Huesemann, 2007; Widjaja *et al*., 2009) or extreme temperature (Qin, 2005) some unicellular microalgae are able to accumulate high lipid content (30-70% dry weight). Wang *et al*., (2009) successfully demonstrated that genetic inhibition of starch biosynthesis in *C. reinhardtii* starchless (sta6 mutant), increased lipid bodies. After 48 h of nitrogen depletion, content of lipid droplet was increased by 15-fold in wild-type cells, but 30-fold increase in lipid droplets was observed in the sta6 starch-less mutant algae. Moreover, after 18 h of nitrogen starvation, on average 17 ng of triglycerides were accumulated in sta6 starchless mutant in comparison to 10 ng in the wild-type cells (Wang *et al*., 2009).

Li *et al*., (2008) demonstrated that alteration of physical parameters results in desirable
changes for lipid production. Their results showed that more lipid accumulation occurs under high light and nitrogen-depleted conditions. They also registered a dramatically decrease in starch granules, and the lipid content increased to about 50% of cell dry weight (gg⁻¹) during the first ten days under high light and nitrogen-depleted conditions. Correspondingly, size of lipid droplets increased considerably. The C16 and C18 derivatives of total fatty acids accounted for 95% of the neutral acid (Li et al., 2008). For biodiesel production fatty acids from C14:0 to C20:0 are preferred since they have higher cetane numbers and are less prone to oxidation.

2.5.2. Microalgae cell wall

Increasing oil production in microalgae is not the only challenge imposed by microalgae biology. The extraction of the lipids also constitutes an important aspect of the process. In this case, cell wall represents the biggest barrier for lipid extraction. The cell wall is a set of layers that are located outside microalgae’s membrane. The cell wall protects the contents of the cell, gives rigidity to the cell structure, and functions as a mediator in the relations of the cell with the environment. Cell wall composition is of great interest for the establishment of some strategies for cell disruption with the aim of liberating the fatty acids produced by cells (Arad and Levy-Ontman, 2010a).

Cell wall composition varies among different species of microalgae. Cyanobacteria are surrounded only by their cell wall, but some of them have an outer layer composed of mucilage. In other microalgae cell wall is made up of four layers; the innermost layer is composed of murein, in which small pores are usually seen as cytoplasm extensions. The remaining layers are comprised mainly of polysaccharides. In red, brown and green algae cell walls are composed of two fractions - the fibrillar fraction and the amorphous fraction. In red algae, the fibrillar fraction (consisting mainly of cellulose), is embedded in the second layer, and it gives the cell wall strength. This cellulose is arranged irregularly. In some species of red algae, it has been found that fibrillar fraction is made up of xylose or mannans. The amorphous fraction is composed of "slime" generally consisting of galactans like agar and carrageenan. In brown algae, the fibrillar fraction is
composed of cellulose and reinforced with alginate, forming cross-linked structures. Alginate in the brown algae’s wall could be of two kinds; the insoluble alginate is present in greater proportion in the fibrillar fraction, while the amorphous fraction can be formed by water-soluble alginate and/or fucoidan. In green algae (microalgae used in this study), the fibrillar fraction is embedded in the matrix or amorphous fraction. It is located at the inner side of the cell wall, arranged in parallel, while the amorphous fraction is the most external.

The cell wall composition of green algae species is quite variable, but cellulose is generally the main component (Hammed et al., 2013; Hoek et al., 1996). Figure 2.1 presents a general representation of microalgae cell wall. The main differences found in microalgae cell walls are in their composition and arrangement. According to Shefner et al., (1962), in *Chlorella* the cell wall is approximately 210 Å thick and contains polymers of glucose, galactose, mannose, arabinose, and rhamnose.

**Red algae:**

- Amorphous fraction (agar and carrageenan)
- Fibrillar fraction (Cellulose)
- Murein

**Brown algae:**

- Amorphous fraction (alginate and/or fucoidan)
- Fibrillar fraction (Cellulose and alginate)
- Murein

**Green algae:**

- Amorphous fraction
- Fibrillar fraction
- Murein

*Figure 2.1* General representation of microalgae cell wall structure.
Table 2.3 shows the cell wall composition for some representative microalgae (*Chlorella, Monoraphidium, Ankistrodesmus* and *Scenedesmus*) (Blumreisinger et al., 1983). For the different microalgae studied, neutral sugars were the main cell wall constituent; *C. vulgaris* K presented the highest value (74%) (Takeda, 1988). This information would be useful for the implementation of cell wall disruption techniques.

Table 2.3 Cell wall composition for some microalgae* (Blumreisinger *et al*., 1983).

<table>
<thead>
<tr>
<th>Algae</th>
<th>Neutral sugars</th>
<th>Uronic acids</th>
<th>Glucosamine</th>
<th>Protein</th>
<th>Unknown</th>
</tr>
</thead>
<tbody>
<tr>
<td><em>C. vulgaris</em> K</td>
<td>74</td>
<td>4.1</td>
<td>-</td>
<td>3.9</td>
<td>18</td>
</tr>
<tr>
<td><em>C. vulgaris</em> 211-81</td>
<td>24</td>
<td>18</td>
<td>6.3</td>
<td>4.5</td>
<td>47</td>
</tr>
<tr>
<td><em>C. vulgaris</em> 211-llf</td>
<td>44</td>
<td>24</td>
<td>15</td>
<td>3.9</td>
<td>13</td>
</tr>
<tr>
<td><em>C. saccharophila</em> 211-la</td>
<td>54</td>
<td>14</td>
<td>0</td>
<td>1.7</td>
<td>30</td>
</tr>
<tr>
<td><em>C. fusca</em> 211-8c</td>
<td>68</td>
<td>6.9</td>
<td>0</td>
<td>11</td>
<td>14</td>
</tr>
<tr>
<td><em>M. braunii</em> 202-7b</td>
<td>47</td>
<td>6.1</td>
<td>0.4</td>
<td>16</td>
<td>31</td>
</tr>
<tr>
<td><em>A. densus</em> 202-1</td>
<td>32</td>
<td>2.3</td>
<td>-</td>
<td>14</td>
<td>52</td>
</tr>
<tr>
<td><em>S. obliquus</em> 276-3a</td>
<td>39</td>
<td>1.2</td>
<td>0</td>
<td>15</td>
<td>45</td>
</tr>
</tbody>
</table>

* (% dry wt).

The effect of light over cellulose content in the cell wall of *Chlorella pyrenoidosa* was studied by Makooi, (1976). Mixotrophic growth produces the highest amount of cellulose, followed by heterotrophic and photoautotrophic growth. The content of cellulose for mixotrophic growth was 2.25 times higher than in photoautotrophic growth and, 2.76 times higher than in heterotrophic growth. Low content of cellulose in heterotrophic cultures may be due to the factor that cell growth and maintenance depends on an external source of glucose, which is used as a precursor for the synthesis of all cellular components. Thus, the cell would spend a minimum amount of energy in cell wall formation, giving priority to energetic metabolism. The cells in mixotrophic growth,
on the other hand, have two sources of carbon (CO\textsubscript{2} and glucose), so the expense of this element would be less regulated (Makooi, 1976). The information on the effect of other culture conditions on cellulose content is very limited and insufficient.

As previously mentioned, cell wall composition may change between different strains of the same species. Takeda, (1988), performed a study over nineteen strains of \textit{Chlorella}. The strains tested were divisible into two different groups; the first one was composed by cells with the presence of glucose and a smaller amount of mannose, and the second group had glucose and glucosamine.

\textbf{2.6. Challenges in different stages of biodiesel production from microalgae}

Microalgae technology has to overcome some limitations in order to become safe enough for investors. It is known that a big effort of research and development is needed to reduce the still high-risk level and uncertainty associated with this process. But not only technical issues must be taken into account, but also the regulations and standards in public and private sectors and, market analyses, including quality and safety trials to meet standards (Richardson \textit{et al.}, 2010). Intensive research has been conducted on carbon balance for biofuels from microalgae processes and many questions remain opened.

Simulations had shown the potential of microalgae as energy source, but for the establishment of this process at a large scale, there is a need for decreasing the energy and nutrients consumption by means of optimization of culture conditions, lipid extraction and the coupling of anaerobic digestion of oilcakes (Lardon \textit{et al.}, 2009). Other important issue on the establishment of biofuels from microalgae according to current policies is the estimation of the ecological impact of the process, for this it is necessary to calculate the ecological footprint of the products, the land area needed, promote studies on restoration of degraded areas and selection of microalgae species that do not affect the natural interaction between native species (Groom \textit{et al.}, 2008).

At present, microalgae have most potential as a source for biodiesel production. For this,
product must meet ASTM standards with respect to diesel quality (Antolin, 2002; Demirbas and Demirbas, 2011). Table 2.4 compares some properties of biodiesel from microalgae, conventional diesel and the ASTM biodiesel standards (Xu et al., 2006).

**Table 2.4** Comparison of properties of biodiesel from microalgae oil, diesel fuel and ASTM biodiesel standard (Xu et al., 2006).

<table>
<thead>
<tr>
<th>Properties</th>
<th>Biodiesel from microalgae oil</th>
<th>Diesel fuel</th>
<th>ASTM biodiesel standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density (kg L⁻¹)</td>
<td>0.864</td>
<td>0.838</td>
<td>0.86-0.90</td>
</tr>
<tr>
<td>Viscosity (mm² s⁻¹, cSt at 40°C)</td>
<td>5.2</td>
<td>1.9-4.1</td>
<td>3.5-5.0</td>
</tr>
<tr>
<td>Flash point (°C)</td>
<td>115</td>
<td>75</td>
<td>Min 100</td>
</tr>
<tr>
<td>Solidifying point (°C)</td>
<td>-12</td>
<td>-50 to -10</td>
<td>-</td>
</tr>
<tr>
<td>Cold filter plugging point (°C)</td>
<td>-11</td>
<td>-3.0 (max -6.7)</td>
<td>Summer max 0</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Winter max &lt;=-15</td>
</tr>
<tr>
<td>Acid value (mg KOHg⁻¹)</td>
<td>0.374</td>
<td>Max 0.5</td>
<td>Max 0.5</td>
</tr>
<tr>
<td>Heating value (MJ kg⁻¹)</td>
<td>41</td>
<td>40-45</td>
<td>-</td>
</tr>
<tr>
<td>H/C ratio</td>
<td>1.81</td>
<td>1.81</td>
<td>-</td>
</tr>
</tbody>
</table>

Figure 2.2 presents a general scheme of biodiesel production from microalgae and some engineering challenges that need to be overcome before industrial implementation (Amaro et al., 2011; U.S. DOE, 2010). The following sections will present some of the latest research and efforts made for these bottlenecks. Also, highlighted with dashes in Figure 2.2 are the topics where this research attempts to provide contributions.
2.7. **Fundamental microalgae biology research**

As mentioned before, microalgae comprise a wide range of species. In a process for the production of biodiesel from microalgae, the first bottleneck that can be found is in the identification of strains with high lipid content and productivity. The enormous diversity of environments where microalgae can be found makes hard tasks the steps related with screening and selection of microalgae (Doan et al., 2011; Sydney et al., 2011). When microalgae strains screening is performed for commercial production of microalgae the following aspects should be consider: microalgae (i) should have high lipid productivity without affecting cell division, (ii) must be able to grow under severe conditions (e.g. extreme temperatures), (iii) must be able to compete with local strains in open production systems (ponds and wastewater facilities), (iv) must uptake CO\textsubscript{2} effectively and, (v) should display self-flocculation capacity. It is important to consider the steps required for the product separation since it is a factor greatly affecting the final product cost. The
strain allowing the separation of fatty acids with few economic steps is a strain with potential use in biodiesel production.

Nevertheless, no known microalgae strain has fulfilled all requirements to unlock the profitable commercialization of microalgae. The Aquatic Species Program (ASP), of the U.S. Department of Energy (DOE), suggested that exploitation of local microalgae strains could overcome the limitation of environmental factors in commercial microalgae production (Sheehan et al., 1998). To solve the limitation of low lipid productivity in dominant strains, genetic manipulation can be implemented. Hopefully, genetically modified strains can potentially reach and yield the theoretically achievable photosynthetic conversion efficiencies and accumulate high amounts of neutral lipids (Sheehan et al., 1998).

Furthermore, increasing lipid productivity cannot go beyond where microalgae biology allows, therefore genetic manipulation represent a way to solve this limitation but a bigger understanding of biochemical pathways is needed. Genetic engineering and manipulation of metabolic pathways can promote cellular synthesis of preferred lipids in microalgae. In this interest, the ASP attempted over-expression of acetyl-CoA carboxylase (ACCase), an enzyme that catalyzes the conversion of acetyl-coenzyme A (CoA) to malonyl- CoA in lipid biosynthesis (Radakovits et al., 2010). Even though, the over-expression of ACCase has been achieved, it did not result in a significant increased lipid synthesis (Sheehan et al., 1998). In addition, instability of genetically engineered strains limits the projections for industrial process with the current technology. Thus, in spite of potency of transgenic microalgae to produce sustainable biofuels and nutraceuticals, this area is still in its infancy. For research purposes, access to reliable information is fundamental, but there is still a lack of unified microalgae databases containing relevant, specific and detailed information about microalgae strains.

2.8. Nutrients source and microalgae cultivation

Challenges in nutrients source and microalgae cultivation are abundant, specially taking
into account all the different possible approaches and the specie-specific behavior of microalgae strains under given conditions. For microalgae cultivation several factors should be taken into account simultaneously, i.e. light availability and intensity, land topography, climatic conditions, water supply and access to the carbon source and other nutrients (Demirbas, 2011; Mata et al., 2010). Furthermore, biomass also depends on the mode of cultivation including photoautotrophic, heterotrophic and mixotrophic production, types of culture (open and closed systems), culture strategies (batch or continuous culture), inhibitors concentration, mixing, dilution rate, depth and harvests frequency (Gallardo Rodríguez et al., 2010). Nevertheless, for all of them, big efforts should be done in order to optimize the main variables according to specific production plant location. This must be accompanied by the design of robust and stable cultures, able to mitigate changes in environmental conditions without affecting microalgae growth and lipid productivity.

Under favorable conditions of growth, the algae can double their biomass within 24 h (Chisti, 2008). The growth rate directly affects the concentration of the metabolites of interest; for metabolites associated with growth, increased cell concentration will lead to greater final concentration of the product. Moreover, the yield of fatty acids and their composition varies between different strains, so it is needed to select those that best correspond to established standards. If the microalgae will grow in culture with little control over environmental conditions, it is necessary to ensure that they can respond positively to these changes, so productivity would be not affected significantly (Doran, 1995).

Durability and life cycle studies are important for long term operating plants. On the other hand, if sustainability problems want to be avoided, a detailed study on use of land, water, and nutrients are required, for which the predictable risks and impacts must be identified (Campbell et al., 2011; Yang et al., 2011). The economics of microalgae technology is very dependent of the scale and scaling-up of the process is still a main issue. Conversion rates of lipids into biodiesel reduce when scale increases. If a technically successful scale-up is achieved, some other aspects related with plant construction would become of interest. For a big production plant, larger markets of raw
materials and products are required, as well enough skilled personnel. This significantly reduces the plant location options, but also in case of a successful plant establishment bigger positive impacts would be expected.

2.8.1. Light and carbon source

Under natural growth conditions, photosynthetic yield of microbial system is affected by sunlight exposure and CO$_2$ concentration (both natural free sources). The theoretical photosynthetic yield of microalgae is around 6%-7% of total solar energy. However, this yield is limited by availability of sunlight because of light-dark cycle and seasonal variations. This limitation can be overcome by artificial sunlight or fluorescent lamps implementation (Muller-Feuga et al., 1998; Yeh et al., 2010); or construction of microalgae-based industries in tropical countries where light is more stable over the year.

Fifty percent of biomass dry weight of microalgae is approximately carbon by weight, (generally derived from carbon dioxide). Most microalgae can tolerate high levels of CO$_2$ with a theoretical yield of roughly 513 tons of CO$_2$ to produce 280 tons of dry biomass per ha$^{-1}$y$^{-1}$. *Chlorococcum littorale*, a marine alga, can utilize up to 40 percent CO$_2$ concentration (Iwasaki et al., 1998). *Chlorella* strains from hot springs are used for biological fixation of carbon dioxide from industrial flue gases (Sakai et al., 1995). Therefore, in commercial scale, power plant exhaust can be applied for microalgae biomass production.

Metabolism of microalgae also determines the biomass concentration and cost of biodiesel production. As previously mentioned microalgae have several different modes of metabolisms (e.g. autotrophic, heterotrophic, mixotrophic, photoheterotrophic) and can make metabolic shift to cope with variable environmental conditions. Usually phototrophic production is feasible for commercial production of microalgae biomass, and commonly deploys for open pond and closed photobioreactor system. However in autotrophic culture it is hard to attain high density of microalgae biomass and lipid content (Chen and Johns, 1991).
Heterotrophic growth of microalgae is independent of light and use organic substrate as carbon source thus offers the more opportunities to increase cell density, productivity of algal biomass, and cellular lipid content (Miao and Wu, 2004; Xu et al., 2006). This is noteworthy that heterotrophic production lowers the harvesting cost (Chen and Chen, 2006), but the use of glucose or acetate as carbon source is costly. To resolve the drawback of high carbon source cost, crude glycerol a cheap resource derived from biodiesel production processes, can be used as carbon substrate (Liang et al., 2009).

Mixotrophic microalgae have successful alliance of photosynthetic and heterotrophic metabolism. The capability of mixotrophs to process organic substrates or carbon dioxide as carbon source depends on several factors including the concentration of carbon substrates, and also light intensity in the growth medium. For example, C. protothecoides, a mixotropic microalgae shift its metabolic process from photoautotrophic to heterotrophic in response change of organic carbon source (glucose) and reduction of the inorganic nitrogen source in the medium (Miao and Wu, 2004). It infers that in mixotrophic cultivation, there is less loss of biomass during the dark phase.

2.8.2. Temperature and pH

Temperature is one of the most limiting factors among the environmental parameters governing the activities and growth rate of microalgae in open and closed system (Park et al., 2011). The optimal temperature range is generally between 25-35°C. Many microalgae can even tolerate temperatures around 15°C. Temperature affects, among others aspects, the types of fatty acids produced by these cells. Usually by lowering the temperature, the amount of saturated fatty acids increases, but it is not necessarily true for all species of microalgae (Renaud et al., 2002).

The pH of the algal system affects the biomass regulation, photosynthesis rate, availability of phosphorous to microalgae and species competition. pH influences toxicity of free ammonia to living algal cells by altering the ratio of free ammonia and ammonium ion (Y. Azov, 1982), and also directly influencing the metabolic rate of microalgae in
open or closed system.

2.9. Harvesting and dewatering of microalgae biomass

As mentioned previously in this Chapter, downstream processes are responsible for a big portion of lipid cost. Therefore, to overcome the bottlenecks in these steps is critical for large-scale implementation of microalgae technology (Chen et al., 2011). All approaches for harvesting must be studied and those with the lowest energy requirements, capital, operating cost and higher efficiency would be good candidates. Although, the compatibility of these operations with other steps in the process should be also considered simultaneously.

In biotechnological processes, the product purification processes generally involve several steps that represent about 33% of the total production cost. For biodiesel production from microalgae, the scenario is quite similar. There is not a unique process for biomass harvesting and it is still an area of active research, where the method developed must be technically appropriate and economically favorable for any species of microalgae (Mata et al., 2010). The traditional process includes flocculation, filtration, flotation, and centrifugation, some of which consume large amounts of energy. The low cell densities and the small size of the cells make the biomass recovery process difficult.

The harvesting method selection depends on biomass characteristics (size, density and product value). This process can be divided into two stages: bulk harvesting and thickening. The aim of the bulk harvesting is the separation of biomass of the bulk suspension; the methods used are generally flocculation, flotation or gravity settling. For its part, thickening seeks to concentrate the slurry produced in the previous step. The unit operations of centrifugation, filtration and ultrasonic aggregation utilize higher energy as compared to bulk harvesting (Brennan and Owende, 2010). Additionally, the method employed should be able to process all the culture media produced (Molina Grima et al., 2003).

Flocculation aims to increase particle cell size by aggregation, and involves the use of
multivalent cations to neutralize negative charges present on the surface of microalgae, preventing the adhesion of algal cells in suspension. This technique commonly use metal salts such as aluminum sulfate (Al₂(SO₄)₃), ferric chloride (FeCl₃), polyferric sulfate (PFS), ferric sulfate (Fe₂(SO₄)₃), cationic polymers and chitosan (Molina Grima et al., 2003). However, if the biomass is to be used in specific food related applications, flocculation by metal salts should be avoided.

Uduman et al., (2010) evaluated the effect of polyelectrolyte with different charges as flocculants for marine microalgae cells cultured in bioreactors. A flocculation efficiency of 89.9% was obtained with the cationic flocculant. This study also confirmed that the pH and temperature of the process affect the microalgae flocculation (Uduman et al., 2010).

Acoustic effects have been also evaluated on cell aggregation. Ultrasonic harvesting systems has some major advantages at laboratory and/or pilot-plant scale. First, this technology never gets blocked with cells (as it can happen when filters are used). Secondly, it does not cause shear stress on biomass even if the system is in continuous operation; this means the harvested biomass can be used as inoculum. Thirdly, the space needed for the complete system is very small. Also, when an organism excretes a high valuable secondary metabolite, this technique can be used as a retention system. The resonance chamber acts as a biological filter by rejecting the organisms and allowing the solubilized product to pass. Ultrasonic method can achieve 92% separating efficacy and a concentration factor of 20 times. Its main disadvantage is that it can destroy the metabolites of interest (Brennan and Owende, 2010).

In flotation, the objective is to reduce the density of suspended solids by trapping in a lower density gas. The gas used is generally micro-bubbles of air where the microalgae cells are trapped. Cheng et al., (2010) applied dispersed ozone gas to cultures of Chlorella vulgaris, the amount of ozone required to achieve an acceptable separation of biomass was <0.05 mg/g biomass. Similar results were obtained for Scenedesmus obliquus FSP-3 (Cheng et al., 2010).

Sedimentation is the process in which a solid material carried by flowing water, is deposited on a surface, since it requires large space and recovery is time dependent would
Gravity sedimentation is most commonly used for concentrating algal biomass in wastewater treatment, since it allows treatment of large volumes. Centrifugation makes use of rotational force which produces a force greater than gravity, allowing a faster sedimentation. Harvesting of the biomass by centrifugation depends on biomass characteristics, settling depth and the residence time in the centrifuge. Its main disadvantage is the high cost of operation and the need for constant maintenance of equipment (Brennan and Owende, 2010). Possibly, efficiency of sedimentation can be increase by the use of flocculants (Chen et al., 2011).

Conventional filtration processes are most appropriate for the recollection of microalgae with relatively large sizes (>70μm) (Brennan and Owende, 2010). For the recollection of smaller cells (<30 microns), it is possible to use microfiltration- generally employed for fragile cells-, or ultrafiltration. Because of the cost of replacing membranes and large-scale pumping, this may be an expensive method for biomass harvesting (Brennan and Owende, 2010; Molina Grima et al., 2003).

Rossignol et al., (1999) compared performances of eight commercial membranes for recovery of two types of marine microalgae (*Haslea ostrearia* and *Skeletonema costatum*). They found that the ultrafiltration membrane of 40 kDa was optimum for recovering of the cells at commercial production (e.g., >20 m³ day⁻¹). Membrane filtration processes is not economical method because of high cost of membrane replacement and pumping (Rossignol et al., 1999).

Dehydration and drying are used to prolong the viability. Among the most common methods are low-pressure shelf, direct sun, and use of rotating drums, spray dryers, freeze dryers or fluidized beds. The sun drying is understandably inexpensive; however, it is time consuming, requires large surfaces and, due to high water content in cells, it is not very efficient (Mata et al., 2010). For biofuels extraction, it is important to consider efficiency and cost of drying-effectiveness with the objective of maximizing the net production of biofuels. The drying temperature affects lipids extraction, either its composition or yield (Brennan and Owende, 2010; Molina Grima et al., 2003).
2.10. Lipid extraction

Even though there has been a considerable amount of research on lipid extraction, there is still not a suitable method that satisfies all the requirements for an efficient and economical feasible method. This represents a main bottleneck in biodiesel production from microalgae, since it does not matter if lipid content has increased when there is not a good method to extract them from the cell to convert these lipids into biodiesel. Some methods have shown acceptable efficiency at laboratory scale, but when the technique is scaled-up, the efficiency reduces and lipids remain trapped in the cell.

Following the processes presented in Figure 2.2, once the biomass is concentrated and dried, the next step is the extraction of fatty acids. There are basically three ways to achieve the extraction: the first option consists of a biomass pretreatment which seeks to disrupt the cell wall, followed by an extraction process with solvents. The second approach involves solvent extraction of the fatty acids without prior cell disruption, and the third option is the spontaneous release of components of interest from the cell into the culture medium (U.S. DOE, 2010). In terms of safety and energy consumption the ideal system should allow the use of wet cells and reduce or eliminate the need of solvents (Horst et al., 2012).

2.10.1. Cell wall disruption

Although all the above-mentioned harvesting processes are important for the extraction of oil from microalgae, cell disruption is a key step since it determines the yield of lipids obtained after disruption method (Araujo et al., 2013). Therefore, the development of an appropriate method and device for cell disruption is essential. Despite all the research in this field, the most efficient method for microalgae has not yet been obtained (Lee et al., 2010). The variables that affect the extraction of lipids are still not well known, making the process scale-up for commercial purposes difficult (Halim et al., 2011).
Most of the methods to break microalgae cell walls were adapted from methods used in other cell types. Among the most used are high-pressure homogenizers, autoclaving, ultrasound, microwaves, freezing, enzyme reactions, and acid or alkaline hydrolysis. The cell wall properties, mentioned earlier in this Chapter, play a crucial role in the extraction of oil, as it may hinder direct contact between the solvent and solute (Brennan and Owende, 2010; Mata et al., 2010). The ideal system for cell wall disruption should maximize the yield of the product without contamination or degradation of the target compounds. It also has to be efficient at an industrial scale and it should not conduct to any complication in farther steps of the process (Goettel et al., 2013).

Lee et al., (2010) compared the efficiency of bead-beating, autoclaving, sonication, microwaves and 10% sodium chloride (NaCl) solution on microalgae disruption. The research results indicated that the efficiency of extraction of lipids from microalgae differ according to species and the method used (Lee et al., 2010).

Fu et al., (2010), reports the first article that used immobilized cellulase to degrade microalgae cell walls. Under the best conditions tested, the immobilized cellulase reached 62% conversion and the yield of hydrolysis remained above 40% after 5 reuses. Additionally, the extraction of lipids from microalgae increased from 32% to 56% after enzyme treatment (Fu et al., 2010).

Some heat treatments have been employed on microalgae in order to facilitate lipid extraction. Kita et al., (2010) reported the use of thermal pre-treatment. The microalgae cells were suspended in water and subjected to heating at temperatures from 75-120°C in a reactor for 10 minutes, and then hexane extraction was used. The results showed that the recollection of hexane-soluble materials substantially improved around 90% or more (85°C) when heat pre-treatment was applied at very low cell concentrations. Additionally it was not necessary to apply biomass dehydration or drying, which is very advantageous for the process economy. In this research a hydrothermal treatment is studied (Chapter 4).
2.10.2. Extraction methods

There are three main methods for extracting oil from microalgae: solvent extraction, expeller/press and supercritical fluid extraction. Table 2.5 summarizes some advantages and disadvantages for different harvesting, extraction, purification, and cell wall disruption methods. For lipid extraction, solvent is usually applied directly to dry biomass. In solvent extraction of bio-oil from microalgae the lipids are transferred from one phase (microalgae biomass) to a second phase (solvent). The solubility of the lipids in the solvent is governed by the Gibbs free energy of the dissolution process, which is related to the equilibrium constant that fixes the concentration of the lipids in either phase (Cooney et al., 2009); a detailed description of the extraction process of lipids from inside microalgae cells is presented by Halim et al., (2011).

Table 2.5 Some advantages and disadvantages for different harvesting, extraction, purification and cell wall disruption methods (Brennan and Owende, 2010; Fu et al., 2010; Halim et al., 2011; Kita et al., 2010; Lee et al., 2010).

<table>
<thead>
<tr>
<th>Method</th>
<th>Advantages</th>
<th>Disadvantages</th>
</tr>
</thead>
<tbody>
<tr>
<td>Harvesting and dewatering</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flocculation</td>
<td>It can be operated in continuous</td>
<td>It is necessary to add flocculants</td>
</tr>
<tr>
<td></td>
<td>No shear stress on biomass</td>
<td></td>
</tr>
<tr>
<td>Flotation</td>
<td>It does not require chemicals addition</td>
<td>Limited evidence of its technical and economic feasibility</td>
</tr>
<tr>
<td>Centrifugation</td>
<td>It allows treatment of large volumes</td>
<td>High cost of operation</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Need for constant maintenance</td>
</tr>
<tr>
<td>Filtration</td>
<td>Effective</td>
<td>High cost of replacing membranes and large-scale pumping</td>
</tr>
<tr>
<td>Sun drying</td>
<td>It is cheap</td>
<td>It is time consuming</td>
</tr>
<tr>
<td></td>
<td></td>
<td>It requires large surfaces</td>
</tr>
<tr>
<td>Other drying methods</td>
<td>Effective</td>
<td>They are expensive</td>
</tr>
<tr>
<td>cited in text</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Ranjan *et al.*, (2010) evaluated Soxhlet extraction method, Bligh and Dyer method and sonication with two solvents for lipid extraction of *Scenedesmus* sp cells. The response variables were cell disruption, lipid diffusion, bulk convection, and solvent selectivity. Complete cell wall disruption was not achieved with any of the pre-mentioned methods. Results also confirmed that selection of the solvent was a dominating factor in the overall lipid extraction in comparison to intensity of bulk convection in the medium under these test conditions. Supercritical fluids have been studied; among them is carbon dioxide (SC-CO$_2$) extraction, which has several advantages, e.g. low toxicity, favorable mass transfer, and production of a solvent-free extract. Its main disadvantage is the high costs associated with the process. Experimental results have shown that for SC-CO$_2$ extraction, lipid yield decreases with increasing temperature and pressure (Halim *et al.*, 2011).

2.11. **Conversion of lipids into biodiesel**

As presented in Figure 2.2, the main challenges in conversion of lipids into biodiesel are the finding of a suitable method that allows high conversion yields reducing the amount of lipids that remain without reacting. This method should be also versatile and easily
enough to scale-up, so its implementation at large scale becomes reliable.

Conversion of algal biomass to biofuel depends on the sources and types of biomass, conversion option and final product. On the basis of cost and project specificity, thermochemical liquefaction, pyrolysis and transesterification have been used for this purpose.

The transesterification process comprises conversion of algal lipids into biodiesel in the presence of a catalyst; usually methanol (methanolysis), to yield the corresponding FAME and glycerol. Depending on the phase of catalysis, transesterification can be homogeneous (same phase) or heterogeneous (different phases) (Lam et al., 2010).

Homogeneous catalysts are categorized into acid and base type. Homogeneous catalyst increase the reaction rate for biodiesel production since catalyst are in constant contact with the reaction mixture. The principal variables in the reaction are alcohol quantity, reaction time, reaction temperature and catalyst concentration (Leung et al., 2010).

Acid catalysts are corrosive, and they often results in damages to reactors. They also require high temperatures and pressure conditions. Therefore, the use of the basic catalysts like potassium hydroxide and sodium hydroxide are commercially more acceptable relative to acidic catalysts (Leung et al., 2010). Moreover, basic catalysts have low cost and more than 98% conversion yield (Canakci and Sanli, 2008). However, this method is not favorable when free fatty acids (FFA) content is over 0.1–0.5% in the oil source, because of formation of metal soaps hinders final purification of biodiesel (Marchetti and Errazu, 2008). Basic catalysts increase the production cost of biodiesel since several washings using hot (distilled) water are required for removal of basic catalyst (Janaun and Ellis, 2010; Sharma et al., 2010).

Ehimen et al., (2010) studied the production of biodiesel from lipids of microalgae using the in-situ acid-catalyze transesterification process. The results confirmed that increase in volume of alcohol and temperature has a direct correlation with the production of FAME. They also observed that the reactor mixing positively affects the production of biodiesel, while increasing the biomass water content leads to a reduction in reaction yield.
Efficient heterogeneous (solid) catalysts have economic benefits for production of biofuels, since they catalyze materials with high FFA content (>0.1–0.5%) (Leung et al., 2010). Commercially used heterogeneous catalysts include alumina, zirconia, titania, ion-exchange resins and strong acid zeolites. Recently, Park et al., (2010) have examined WO$_3$/ZrO$_2$ for FFA conversion to biodiesel and the yield of conversion was approximately 93%. Also, Feng et al., (2010) reported 90% conversion yield by NKC-9. Heterogeneous catalysts are economical (Di Serio et al., 2008), noncorrosive and environmental friendly thus considerably decrease over all production cost of biodiesel (Marchetti and Errazu, 2008).

A more recent idea is the use of enzymes (lipases) as reaction catalysts. By their use, the process could be conducted at moderate conditions, and it does not produce pollutant co-products. However, some drawbacks must be overcome as some compounds in the reaction medium can act as inhibitors of the reaction, and the cost of enzymes are high.

2.12. Microalgae industries and Economics

In recent years, microalgae are commercially exploited for the production of biofuels, nutritional supplements, drug screening and waste water treatment. For all these activities, more than 7.5x10$^6$ tons of algae are harvested every year representing a world market of US$ 6X10^9/year. Economic viability of the process for the production of biodiesel from microalgae is the main bottleneck for development and establishment of this technology at industrial level. There are many factors affecting the economy of the process.

Chisti (2008), provides a compilation of information about economics of biodiesel production. The production of one kilogram of biomass in raceways is $ 0.85 more expensive than in bioreactors, but by increasing biomass production capacity this difference in costs is reduced. The step that most contributes in increasing the production cost of biodiesel is the oil collection, it represents about 50% of the final cost of oil. A liter of oil from microalgae costs 5.3 times more than a liter of palm oil. Economic
feasibility of biodiesel production can be enhanced by the use of the by-products of the process, by optimizing the process parameters, by the design of more efficient bioreactors and/or by increasing the oil content in the cells, photosynthetic efficiency and growth rate.

Norsker et al., (2011) conducted a comparative study of costs of biodiesel production from microalgae in either a tubular photobioreactor or a flat-panel photobioreactor versus open ponds. The cost of producing a kilogram of biomass including the cost of dewatering was €4.15, €5.96 and €4.95 respectively. They also identified the factors that most influence these costs for each of these processes, these were respectively: the centrifuge, the culture circulation pump and the blower/paddle wheel.

As mentioned before many economical constrains need to be overcome. The latest studies on the topic have shown that even small changes in technological aspects of the process may improve economic viability which increases the potential of microalgae technology in the long term (Richardson et al., 2010; Stephens et al., 2010). According to Schulz, (2006), the best way to achieve the potential of microalgae industry is by the development of a large scale demonstration plant so more reliable result would be found. Richardson et al., (2010) provides a complete economic study; according to their research carbon dioxide cost ranges from 0.0035 to 0.2 $/kg microalgae biomass, water cost from 0.01 to 0.26 $/m³, media cost is around 0.02 to 0.59 $/kg microalgae biomass, and labor 0.006 to 0.39 $/kg microalgae biomass, differences in costs depend of culture and operation conditions.

Currently there are many industries dedicated to the cultivation of microalgae with different objectives, e.g. some industries produce microalgae biomass as a final product, others take biomass to obtain high value products such as proteins or pigments. Many industries are focusing their research on the production of biodiesel and bioethanol, while others are developing equipment for laboratory, pilot and industrial scale cultivation and harvesting of microalgae. Table 2.6 presents a list of some industries around the world currently working with microalgae.
Table 2.6 Some microalgae industries (All the websites were visited on 08-05-2014).

<table>
<thead>
<tr>
<th>Company name</th>
<th>Description</th>
<th>Country</th>
<th>Website</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Microalgae biomass and derivate production</strong></td>
<td></td>
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<tr>
<td>Algaltech</td>
<td>Developing and commercialization of microalgae derived products for the nutraceutical and cosmetic industries</td>
<td>Israel</td>
<td><a href="http://www.algatech.com">http://www.algatech.com</a></td>
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<td>Astaxa</td>
<td>Microalgae biomass production at industrial scale, production of fresh or frozen microalgae of different genera</td>
<td>Germany</td>
<td><a href="http://www.algae-biotech.com/">http://www.algae-biotech.com/</a></td>
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<tr>
<td>Bioprodukte Prof. Steinberg GmbH</td>
<td>Research and production of <em>Chlorella vulgaris</em> tablets, powder, and organic ribbons</td>
<td>Germany</td>
<td><a href="http://www.algomed.de/">http://www.algomed.de/</a></td>
</tr>
<tr>
<td>Earthrise Nutritional</td>
<td>Production of <em>Chlorella</em> and <em>Spirulina</em> based products</td>
<td>United States</td>
<td><a href="http://www.earthrise.com/">http://www.earthrise.com/</a></td>
</tr>
<tr>
<td>Easy algae</td>
<td>Microalgae production for aquaculture, aquarium and cosmetic markets</td>
<td>Spain</td>
<td><a href="http://www.easyalge.com">http://www.easyalge.com</a></td>
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<td>Nutrimed Group</td>
<td>Raw materials from microalgae for food, pharmaceutical and nutraceutical industries</td>
<td>Australia</td>
<td><a href="http://www.nutrimedgroup.com/ingredienst.htm">http://www.nutrimedgroup.com/ingredienst.htm</a></td>
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<td>Parry Nutraceuticals</td>
<td><em>Spirulina</em>, carotenoids, and astaxant production</td>
<td>India</td>
<td><a href="http://www.parrynutraceuticals.com/">http://www.parrynutraceuticals.com/</a></td>
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<td>Solarium Biotechnology</td>
<td><em>Spirulina</em> production as food supplements</td>
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<td>Subitec</td>
<td>Microalgae biomass production at industrial scale</td>
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<td>Tianjin Norland Biotech Co., Ltd.</td>
<td><em>Spirulina</em> and <em>Chlorella</em> production</td>
<td>China</td>
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<td><strong>Biofuels from microalgae (Biodiesel or bioethanol)</strong></td>
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<td>A2Be Carbon Capture</td>
<td>Currently developing a system for biodiesel production</td>
<td>United States</td>
<td><a href="http://www.algaeatwork.com/">http://www.algaeatwork.com/</a></td>
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<td>Company</td>
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<td>Algae floating systems</td>
<td>Production of biodiesel in algae floating systems</td>
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<td><a href="http://www.algaefloatingsystems.com/">http://www.algaefloatingsystems.com/</a></td>
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<tr>
<td>Algaenergy</td>
<td>Research and production of biomass, oil and biofuels from microalgae</td>
<td>Spain</td>
<td><a href="http://www.algaenergy.es/">http://www.algaenergy.es/</a></td>
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<td>Aurora Algae</td>
<td>Pilot plant for the production of fuel, pharmaceutical and food products from algae</td>
<td>United States</td>
<td><a href="http://www.aurorabiofuels.com/">http://www.aurorabiofuels.com/</a></td>
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<tr>
<td>Biofuel systems</td>
<td>Pilot plant for the production of biofuels from microalgae</td>
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<td>Breen biotec</td>
<td>Microalgae cultures for the production of biodiesel and other bioresources</td>
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<td><a href="http://www.breenbiotec.de/">http://www.breenbiotec.de/</a></td>
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<td>Petroalgae</td>
<td>Production of biodiesel from microalgae in photosynthetic micro-crops</td>
<td>United States</td>
<td><a href="http://www.parabel.com/">http://www.parabel.com/</a></td>
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<td>Pond biofuels</td>
<td>Biodiesel production from microalgae employing CO₂</td>
<td>Canada</td>
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<td>Seambiotic</td>
<td>Utilization of flue gases from coal burning power stations for the production of biodiesel from microalgae</td>
<td>Israel</td>
<td><a href="http://www.seambiotic.com/">http://www.seambiotic.com/</a></td>
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<td>Solazyme</td>
<td>Algal biotechnology for the production of fuels, chemicals, food and health science products</td>
<td>United States</td>
<td><a href="http://www.solazyme.com/">http://www.solazyme.com/</a></td>
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<tr>
<td><strong>Bioreactors and Harvesting systems</strong></td>
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<td>Algae link</td>
<td>Photobioreactor for controlled, large-scale production of microalgae</td>
<td>Netherlands</td>
<td><a href="http://www.algaeblink.com/">http://www.algaeblink.com/</a></td>
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<td>Culturing Solutions Inc.</td>
<td>Tubular photobioreactor, software and extraction systems</td>
<td>United States</td>
<td><a href="http://www.culturingsolutions.com/">http://www.culturingsolutions.com/</a></td>
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<td>Diversified Energy</td>
<td>Developing and commercializing algal biomass production system</td>
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<td><a href="http://www.diversified-energy.com/">http://www.diversified-energy.com/</a></td>
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<td>Corporation</td>
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<td>Evodos</td>
<td>Microalgae harvesting system</td>
<td>Netherlands</td>
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<td>Origin Oil</td>
<td>Research and development of bioreactors and harvesting systems</td>
<td>United States</td>
<td><a href="http://www.originoil.com/">http://www.originoil.com/</a></td>
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<tr>
<td>Phyco Biosciences</td>
<td>Algae production system and commercial scale harvester for dewatering and drying algae biomass</td>
<td>United States</td>
<td><a href="http://www.xlrenewables.com/">http://www.xlrenewables.com/</a></td>
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<tr>
<td>Solix Biofuels</td>
<td>Oil extraction technology from microalgae in</td>
<td>United States</td>
<td><a href="http://www.solixbiof/">http://www.solixbiof/</a></td>
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</tbody>
</table>

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## Pollution control with microalgae

<table>
<thead>
<tr>
<th>Company</th>
<th>Service</th>
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<th>Website</th>
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<tr>
<td>Hydromentia</td>
<td>Water pollution control</td>
<td>United States</td>
<td><a href="http://www.hydromentia.com">http://www.hydromentia.com</a></td>
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<tr>
<td>Kent Seatech</td>
<td>Water pollution remediation and CO₂ capture</td>
<td>United States</td>
<td><a href="http://www.kentbioenergy.com/page5/page5.html">http://www.kentbioenergy.com/page5/page5.html</a></td>
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## Microalgae research and development

<table>
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<tbody>
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<td>AlgoSource technologie</td>
<td>Services in conceptual Engineering and Process development for photosynthesis and bio-refining of microalgae and CO₂ sequestration</td>
<td>France</td>
<td><a href="http://www.algosource.com">www.algosource.com</a></td>
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<tr>
<td>Cyano Biofuels</td>
<td>Company focused on the biology research of microalgae for the production of biofuels and chemical feedstock</td>
<td>Germany</td>
<td><a href="http://www.cyano-biofuels.com/">http://www.cyano-biofuels.com/</a></td>
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<tr>
<td>Phytolutions</td>
<td>Research, monitoring, analysis and disposal for microalgae industry</td>
<td>Germany</td>
<td><a href="http://www.phytolutions.com">www.phytolutions.com</a></td>
</tr>
</tbody>
</table>

### 2.13. Current research directions

Microalgae technology is getting stronger every day due to significant support from a diversity of companies and governmental institutions. The Air Force Office of Scientific Research (AFOSR) in United States has started the algal bio-jet program (AFOSR, 2008). This is a long term, basic research funding program that is interested in facilitating the production of bio-based jet fuel using oil derived from microalgae. Research supported comprises identification of specific hurdles that must be overcome in order to achieve cost-effective production of algae oil for jet fuel conversion and address the basic science research requirements needed to overcome these drawbacks as well as to elucidate various novel scientific approaches that will be needed for developing a fundamental understanding of algal lipid biosynthesis and biomass cultivation principles. The Advanced Research Projects Agency-Energy of the DOE, Office of Science, Office of
fossil Energy, and Biomass Program are all founding research activities that include investigating microalgae.

Topics under current major research are sources of microalgae, biochemistry, genetic and biotechnology of microalgae, photobioreactor design, manufacture and microalgal culture systems; mass production of microalgae for different applications and optimization; downstream processing; sustainable development of microalgae activities; biofuels production; wastewater treatment; and CO$_2$ capture (S. Carlsson, J.B. van Beilen, R. Moller, 2007).

2.14. Conclusions

The production of biodiesel from microalgae is an attractive alternative because it provides a renewable source of fuel and helps to reduce the pollution problems. Microalgae cultivation for the production of biodiesel has major advantages over other biofuels production, although it is necessary to overcome some problems before full scale implementation. Each of process stages should be improved in order to increase the process economic viability. The extraction of lipids from the cell is a fundamental step and represents a bottleneck for the production of biodiesel, so it is necessary to develop technologies that allow the release of lipids within the cell in an efficient and economical way.

References


Goettel, M., Eing, C., Gusbeth, C., Straessner, R., Frey, W., 2013. Pulsed electric field assisted extraction of intracellular valuables from microalgae. Algal Res. 2, 401–408.


Schulz, T., 2006. The economics of micro-algae production and processing into biofuel.


3. Chapter 3: Investigation of biomass concentration, lipid production and cellulose content in *Chlorella vulgaris* cultures using response surface methodology

The information presented in this Chapter is based in the paper “Investigation of Biomass Concentration, Lipid Production, and Cellulose Content in *Chlorella vulgaris* Cultures Using Response Surface Methodology.”, published in Biotechnology and Bioengineering, August 2013, Vol. 110, Issue 8, pages 2114-2122. The sections in Chapter 3 present the results towards the completion of objectives 1 and 2 of the thesis (see section 1.2.2).

3.1. Abstract

The microalgae *Chlorella vulgaris* produce lipids that after extraction from cells can be converted into biodiesel. However, these lipids cannot be efficiently extracted from cells due to the presence of the microalgae cell wall, which acts as a barrier for lipid removal when traditional extraction methods are employed. Therefore, a microalgae system with high lipid productivity and thinner cell walls could be more suitable for lipid production from microalgae. This Chapter addresses the effect of culture conditions, specifically carbon dioxide and sodium nitrate concentrations, on biomass concentration and the ratio of lipid productivity/cellulose content. Optimization of culture conditions was done by RSM. The empirical model for biomass concentration (R²=96.0%) led to a predicted maximum of 1123.2 mg dw L⁻¹ when carbon dioxide and sodium nitrate concentrations were 2.33% vv⁻¹ and 5.77 mM, respectively. For lipid productivity/cellulose content ratio (R²=95.2%) the maximum predicted value was 0.46 (mg lipid L⁻¹d⁻¹)(mg cellulose mg biomass⁻¹)⁻¹ when carbon dioxide concentration was 4.02% vv⁻¹ and sodium nitrate concentration was 3.21 mM. A common optimum point for both variables (biomass concentration and lipid productivity/cellulose content ratio) was also found, predicting a biomass concentration of 1119.7 mg dw L⁻¹ and lipid productivity/cellulose content ratio
of 0.44 (mg lipid L\(^{-1}\)d\(^{-1}\))(mg cellulose mg biomass\(^{-1}\))\(^{-1}\) for culture conditions of 3.77\% vv\(^{-1}\) carbon dioxide and 4.01 mM sodium nitrate. The models were experimentally validated and results supported their accuracy. This study shows that it is possible to improve lipid productivity/cellulose content by manipulation of culture conditions, which may be applicable to any scale of bioreactors.

### 3.2. Introduction

Microalgae are known for producing high levels of lipids that after extraction from the cells can be converted into biodiesel. Among the different microalgae species, *Chlorella vulgaris* is one of the most studied due to its high lipid content reaching up to 50\% ww\(^{-1}\) (Costa and de Morais, 2011), and biological characteristics which makes it easier to culture (Aguirre *et al*., 2013; Fu *et al*., 2010). Lipids from *C. vulgaris* cannot be efficiently extracted due to the presence of a rigid cell wall. This cell wall represents a barrier for lipids diffusion when traditional extraction methods with solvents are employed. It reduces the yield product/biomass (in this case lipids/biomass) of the process, and consequently the amount of biodiesel that can be further produced. A culture containing microalgae cells with high lipid productivity and low cellulose content (as an indicator of cell wall thickness) is ideally desired in a biodiesel from microalgae process. So, treatments for breaking the cell wall would be less intensive and therefore more economically feasible and environmentally friendly, since less solvents or energy would be needed. A first attempt to understand lipid extraction consists in the study of culture conditions on cellulose content in microalgae.

Previous studies show that cell wall permeability depends on the size of the molecule that is being extracted (Skene, 1943; Sokolnicki *et al*., 2006) and cell wall thickness. It is speculated that when cellulose content increases the difficulty for mass transfer (lipid extraction from inside the cell) potentially can also increase, since the cell wall acts as a barrier where only diffusional processes take place. On the other hand, when cell wall disruption techniques are employed, the thicker the cell wall the more intensive the
potential treatment needed (Van Hee et al., 2004), especially if microalgae cell size is considered.

Cellulose content is of great interest in the study of some strategies for cell disruption aiming to release the lipids produced by cells (Arad and Levy-Ontman, 2010b; Barbir et al., 1990). The cellulose content in sea-weed species was studied and found to be 1-20% of the algae biomass and in filamentous green algae as high as 20-45% (Mihranyan, 2011; Siddhanta et al., 2009). The composition of the cell wall varies among different species of microalgae, but in the case of C. vulgaris cellulose is the main polymer in the cell wall comprising around 70-80% dw (Abo-Shady et al., 1993; Preston, 1974). Even though the cell wall plays a fundamental role on lipid extraction, few reports have been found on the effect of culture conditions on cellulose content, making this area of high interest for research (Adda et al., 1986). For example, the effect of light over cellulose content in the cell wall of Chlorella pyrenoidosa was studied by Makooi, (1976) and their results showed that mixotrophic growth produces the highest amount of cellulose, followed by heterotrophic and photoautotrophic growth, as detailed in section 2.5.2.

The production of carbohydrates in microalgae has two purposes, first they are structural components in the cell wall, and second they provide storage of energy inside the cell (Markou et al., 2012). The composition of microalgae can be manipulated by modifying the cultivation conditions including for instance nutrients, light, and temperature. It results in one affordable way to change the amount of carbohydrates and lipids produce by the cell.

It is known that carbon dioxide and nitrate concentration have a significant effect on microalgae growth and lipid production, but little information is available on their effects on cellulose content. The effect of CO₂ concentration on microalgae growth was first shown by Briggs and Whittingham, (1952) in cultures of Chlorella (Briggs and Whittingham, 1952; Tsuzuki and Miyachi, 1989). Tang et al., (2011), evaluated a wide range of CO₂ concentrations (from 0.03% to 50%) on Scenedesmus obliquus and Chlorella pyrenoidosa; for both species, best growth was observed at 10% CO₂, but
higher concentrations were favorable for lipid accumulation, reaching lipid content values of 24.4% and 26.8%, respectively. In cultures of *C. vulgaris* the increase in CO₂ concentration did not increase the biomass growth until the later stages of the batch culture, however changes in lipid content were significant (Lv et al., 2010). Optimal values for CO₂ concentration not only changes among different microalgae strains, but also for the same strain growing under slightly different conditions.

Under unfavorable environmental conditions for growth (e.g. nitrogen depletion or high temperature), microalgae change their biosynthetic pathways towards the formation and storage of neutral lipids, especially triacylglycerols and hydrocarbons (Guschina and Harwood, 2006). Illman et al., (2000) found that the reduction of nitrogen in the medium increases the lipid content in five *Chlorella* strains. Specifically for *C. vulgaris* it was found that nitrogen reduction increased lipid content in biomass to 40%. Xin et al., (2010), performed a study where cells of *Scenedesmus* sp. were subjected to nitrogen and phosphorus limitation, the results showed that even though lipid content was increased, lipid productivity was not enhanced. This suggests that nitrogen source not only increases lipid production but also reduces biomass growth. Tam and Wong (1996), found that cultures containing either very low (10 mgL⁻¹) or very high (1000 mgL⁻¹) nitrogen concentrations have less growth. In cultures of *Chlorella sorokiniana* and *Oocystis polymorpha* grown in batch reactors, nitrogen could be reduced to 3% of dry weight, causing a remarkable increase in total fatty acids and changes in their composition (Richardson et al., 1969). In the case of *Nannochloropsis oculata*, a 75% reduction of the nitrogen concentration in media (compared with optimal values for biomass production), increased the lipid content from 7.90% to 15.31%; and in cultures of *C.vulgaris* from 5.90% to 16.41% (Converti et al., 2009). For these reasons, an optimal value for high lipid productivity, that implies high biomass productivity and lipid content, must be found.

RSM is a statistical and mathematical tool used for optimization processes. Especially in those cases where the underlying mechanisms are not completely known, and therefore a mechanistic model is not easy to obtain. The nature of the model is usually a first or
second order polynomial from where a response surface is plot. In biochemical processes, non-linear behaviors are common and a second-order model will likely be required to better represent and fit experimental data. The use of second order equations for empirical modeling has several advantages, among them are flexibility in providing good approximations to the true response surface, the regression of data for coefficients estimations is easy, and it has shown to provide feasible results in many applications. There are many statistical design approaches available, the most used one is the CCD that includes the use of a two-level factorial, axial and central points; each one providing information about the existence and estimation of terms in the second order equation (Box and Wilson, 1992).

CCD also provides the base for optimization of several parameters simultaneously, which is a common need in industrial processes since operating condition must satisfied different restrictions. Once an experiment to fit response models has been conduct, the optimization of multiple responses can be performed. There are some well-known methods for multiple response optimizations, but the desirability (D) approach is the most used one in industry to solve this kind of problems. In this method a D function is assigned for each response variable, each of them must have a value between 0 and 1, being 0 a completely undesirable value and 1 a completely desirable response. The D functions for each response are combined by means of the geometric mean, which provides the overall D that is maximized with respect to the controllable factors (Myers et al., 2004).

In this Chapter a study on the simultaneous effect of carbon dioxide (CO₂) and sodium nitrate (NaNO₃) concentrations on *C. vulgaris* biomass concentration (β), lipid productivity and cellulose content was carried out, the last two by means of the ratio lipid productivity/cellulose content (Θ) (See Table 3.1 for nomenclature). The term Θ (lipid productivity/cellulose content ratio) is applied as the parameter for optimization because the ratio between these variables has a more practical meaning than their independent study, since the value found would be that one leading to an operating point where there is an equilibrium between the optimal for lipid productivity and the optimal for cellulose
content. Optimization of these parameters under the conditions studied was performed by RSM that led to CO$_2$ ($X$) and NaNO$_3$ ($Y$) concentrations that produce the highest $\beta$ and $\Theta$ ratio in the range covered by the experimental design. In this Chapter the $\Theta$ ratio is introduced as a way to compare the amount of lipids produced on a known period of time in relation with the amount of cellulose in the same culture. Therefore, a culture with a high $\Theta$ ratio could be suitable for production of biodiesel with a potentially easier extraction step. In a production system, the optimization of the parameters $\beta$ and $\Theta$ would help to find the operating point where the biomass concentration and the lipid productivity are high, while the cellulose content remains low. Therefore the amount of lipids produced would be higher and the product separation would be easier, both features affecting the process feasibility in a positive way.

### Table 3.1 Nomenclature used in Chapter 3

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Name</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>$X$</td>
<td>Carbon dioxide concentration</td>
<td>% vv$^{-1}$</td>
</tr>
<tr>
<td>$Y$</td>
<td>Sodium nitrate concentration</td>
<td>mM</td>
</tr>
<tr>
<td>$\beta$</td>
<td>Biomass concentration</td>
<td>mg dw L$^{-1}$</td>
</tr>
<tr>
<td>$\Theta$</td>
<td>Lipid productivity/cellulose content ratio</td>
<td>(mg lipid L$^{-1}$d$^{-1}$)(mg cellulose mg biomass$^{-1}$)$^{-1}$</td>
</tr>
</tbody>
</table>

#### 3.3. Materials and methods

To obtain the information needed the following protocols were implemented.

**3.3.1. Microalgae strain and culture media**

*C. vulgaris* UTEX 2714 was used for this study. The microalgae were originally isolated from a wastewater-treatment stabilization pond in Bogota, Colombia. The strain was transferred from Proteose Medium agar slant to liquid Bold’s modified media (0.25 gL$^{-1}$ NaNO$_3$, 0.025 gL$^{-1}$ CaCl$_2$.2H$_2$O, 0.075 gL$^{-1}$ MgSO$_4$.7H$_2$O, 0.075 gL$^{-1}$ K$_2$HPO$_4$, 0.175 gL$^{-1}$ KH$_2$PO$_4$, 0.025 gL$^{-1}$ NaCl, 63.9 mgL$^{-1}$ Na$_2$EDTA, 4.98 mgL$^{-1}$ FeSO$_4$.7H$_2$O, 11.42 mgL$^{-1}$ H$_3$BO$_3$, 8.82 mgL$^{-1}$ ZnSO$_4$.7H$_2$O, 1.44 mgL$^{-1}$ MnCl$_2$.4H$_2$O, 1.57 mgL$^{-1}$ CuSO$_4$.5H$_2$O), pH of the media was adjusted to 6.6 and sterilized in autoclave at 121°C, 21 psig for 15
minutes. Cultures were incubated at room temperature (23±2°C) with continuous air bubbling (7 Lmin\(^{-1}\)) and sub-cultured every 2 weeks until they reached 380 mg dw biomass per liter of media and were used as inoculum for experiments.

### 3.3.2. Experimental set-up

Microalgae were cultured in Bold’s modified media with the same composition described above, but sodium nitrate (NaNO\(_3\)) concentrations changed according to experiment design (See Table 3.2 column 3).

<table>
<thead>
<tr>
<th>Treatment</th>
<th>[CO(_2)] (X) (% vv(^{-1}))</th>
<th>[NaNO(_3)] (Y) (mM)</th>
<th>(\beta) (mg dw L(^{-1}))</th>
<th>(\Theta) ratio (mg lipid L(^{-1})d(^{-1}))(mg cellulose mg biomass(^{-1}))</th>
<th>Measured</th>
<th>Model</th>
<th>Measured</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>T1</td>
<td>1.50 (-1.41)</td>
<td>3.77 (0)</td>
<td>1075.4</td>
<td>1063.4</td>
<td>0.19</td>
<td>0.22</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T2</td>
<td>2.33 (-1)</td>
<td>5.77 (1)</td>
<td>1110.4</td>
<td>1123.2</td>
<td>0.20</td>
<td>0.19</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T3</td>
<td>2.33 (-1)</td>
<td>1.77 (-1)</td>
<td>808.8</td>
<td>826.0</td>
<td>0.32</td>
<td>0.30</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T4</td>
<td>4.33 (0)</td>
<td>0.94 (-1.41)</td>
<td>606.9</td>
<td>618.4</td>
<td>0.34</td>
<td>0.32</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T5'(replicate 1)</td>
<td>4.33 (0)</td>
<td>3.77 (0)</td>
<td>1044.4</td>
<td>1082.4</td>
<td>0.50</td>
<td>0.45</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T5'(replicate 2)</td>
<td>4.33 (0)</td>
<td>3.77 (0)</td>
<td>1121.4</td>
<td>1082.4</td>
<td>0.40</td>
<td>0.45</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T5'(replicate 3)</td>
<td>4.33 (0)</td>
<td>3.77 (0)</td>
<td>1081.4</td>
<td>1082.4</td>
<td>0.44</td>
<td>0.45</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T6</td>
<td>4.33 (0)</td>
<td>6.60 (1.41)</td>
<td>1094.9</td>
<td>1038.7</td>
<td>0.13</td>
<td>0.16</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T7</td>
<td>6.33 (1)</td>
<td>1.77 (-1)</td>
<td>651.2</td>
<td>630.9</td>
<td>0.17</td>
<td>0.21</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T8</td>
<td>6.33 (1)</td>
<td>5.77 (1)</td>
<td>848.3</td>
<td>928.1</td>
<td>0.13</td>
<td>0.10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T9</td>
<td>7.16 (1.41)</td>
<td>3.77 (0)</td>
<td>820.3</td>
<td>787.5</td>
<td>0.09</td>
<td>0.09</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Several 4 L flasks containing 3 L of media and 0.5 L of inoculum with a biomass concentration of 380 mg dw biomass per liter of media were used. Air enriched with carbon dioxide (CO\(_2\)) was injected to media and flow was controlled with rotameters (Multi-tube rotameters and gas mixer, Omega, Stamford, USA) (for calibration curves of gas mixers and rotameters refer to Figure 7.1, Figure 7.2 and Figure 7.3). The CO\(_2\) concentration in air varied according to experimental design (See Table 3.2 column 2). Light was provided with fluorescent lamps (T5) (see Figure 7.4 for lamp spectrum) and photo-period of 12 h light: 12 h dark. From previous experiments on C. vulgaris growth was seen that after 16 days of culture biomass had reached the stationary phase of growth.
and therefore the experiments were conducted for that period of time. The experimental set-up is presented in Figure 3.1.

**Figure 3.1** Schematic diagram and picture of experimental set-up used for *C. vulgaris* cultivation.

### 3.3.3. Variables measurement

Following are the methodology used to measure the response variables.

#### 3.3.3.1. Biomass concentration ($\beta$)

$\beta$ was calculated by Optical Density (OD) measurements at 686 nm (Bhola *et al.*, 2011) using a spectrophotometer (DR 2800 portable spectrophotometer, HACH.). A standard curve was done to correlate dry biomass concentration with OD. The equation for $\beta$ (mg dw L$^{-1}$)=$250.1$*OD$686$ ($R^2=0.99$) was obtained by linear regression of data (see Figure 7.5). Measurements were done every other day during culture time. Cultures were periodically monitored by observing samples under the microscope to avoid contaminated cultures.
3.3.3.2. **Nitrate concentration**

Nitrate concentration was measured by OD after reaction with chromotropic acid under acidic conditions (sulfuric acid). This reaction produces a yellow product with a maximum absorbance at 410 nm. The kit Nitrate High range Test ‘N Tube (0 to 30.0 mgL\(^{-1}\) NO\(_3\)-N) from HACH was used for this purpose and sample dilutions were done when needed (DR 2800 portable spectrophotometer, HACH, Loveland, USA).

3.3.3.3. **Lipid content**

The measurement of lipid content (lipid mass (biomass mass\(^{-1}\)) *100) was carried out by following a modified version of Folch’s method (Folch et al., 1957; Krienitz and Wirth, 2006; Wahlen et al., 2011). At day 16 biomass was harvested by centrifugation (Sorvall ST 40R, Thermo Scientific) for 20 minutes at 3400 rpm and 4°C, pellet was collected on aluminum pans and dried at 105°C for 40 h (Converti et al., 2009). Dried biomass was pulverized to improve lipid extraction. For each treatment a known amount of dried biomass was homogenized with chloroform: methanol 2:1 (vv\(^{-1}\)) to a final dilution 20 fold the volume of the sample. Samples were placed for 15 minutes in a sonicator (UP400S, Hielscher, Teltow, Germany) to break the cell wall down. Extraction was allowed to take place overnight (12 h). The sample was vacuum filtered and the extract was mixed in a vortex with 0.2 times its volume of water, the mixture was allowed to separate into two phases by centrifugation, the upper phase was removed and the lower phase was placed in pre-weighed aluminum pans for evaporation of solvent and the lipids remained on the pans. Lipid content was then calculated gravimetrically (Wahlen et al., 2011).

3.3.3.4. **Cellulose content**

The Updegraaff method (Updegraaff, 1969) was used to extract and quantify the cellulose content. At day 16 biomass was harvested using the same conditions previously
described. To each sample 3 ml of acetic-nitric reagent (150 ml 80% of acetic acid and 15 ml concentrated nitric acid) was added and mixed. The samples were placed in a boiling water bath for 30 minutes and then centrifuged 5 minutes at 3500 rpm. The supernatant was discarded and the pellet was washed with distilled water and centrifuged to remove water. Ten milliliters of 67% (vv⁻¹) sulfuric acid was added and samples were left to stand for 1 h and then diluted with water according to original protocol. Anthrone reagent (0.2 g anthrone in 100 ml concentrated H₂SO₄ and chilled for 2 h in refrigerator prior to use) was added and diluted samples mixed with a vortex. The reaction took place in a boiling water bath for 16 minutes. The samples were cooled down to room temperature and OD was measured at 620 nm. The cellulose content and OD₆₂₀ was correlated with a standard curve previously obtained for pure cellulose, following the protocol presented by Updegraff, (1969) for this purpose (see Figure 7.6).

3.3.3.5. Experimental design

RSM was employed to optimize the concentrations of CO₂ and NaNO₃ that leads to the highest values for β and Θ ratio. To fit experimental data to mathematical model, the CCD 2² + star was used with 2 factors and 5 levels. The CCD consisted of 9 experiments with 3 replicates for the central point and α=±1.41., Table 3.2 in columns 2 and 3, presents the codified (terms in parenthesis) and actual values for each treatment. The experiments appear in the table in order they were performed. Mathematical models describing the relationship between response variables (β and Θ ratio) and manipulated variables (CO₂ (X) and NaNO₃ (Y) concentrations) were developed by finding the coefficients of a second order equation.

All the calculations were done using the data for day 16 (last day of the culture). The accuracy of the model was calculated by the regression coefficients R² and adjusted R² (adj R²). To identify the statistically significant terms the analysis of variance (ANOVA) was employed. Significance of regression coefficients was determined with a confidence level of 95%. The statistical analysis and the optimum values for each response variable
were found based on mathematical models using Statgraphics Centurion XVI (StatPoint Technologies, Inc, Warrenton, USA).

3.4. Results and discussion

3.4.1. Codified and actual values for central composite design

Table 3.2 shows the CCD for treatments evaluated. The CO$_2$ and NaNO$_3$ concentrations ranged from 1.50 \% vv$^{-1}$ to 7.16 \% vv$^{-1}$ and from 0.94 mM to 6.60 mM, respectively. The area of study covered by these concentrations was selected according to previous literature information about best CO$_2$ and NaNO$_3$ concentrations found for *C. vulgaris* growing under different conditions (Converti *et al.*, 2009; Illman *et al.*, 2000; Lv *et al.*, 2010; Tang *et al.*, 2011).

3.4.2. Biomass concentration as a function of carbon dioxide and sodium nitrate concentration

Figure 3.2 shows the growth curves for all treatments. As it can be seen all cultures followed a similar pattern; no adaptation phase was observed for any treatment, meaning that cells were well adapted to media and operating conditions. Based in all the points the growth is likely linear. Cultures grew in a linear fashion way up to the point where the nutrients are depleting. For all treatments the growth rate in this stage was quite similar (average value for all treatments was $0.38 \pm 0.03$ gL$^{-1}$d$^{-1}$, and $R^2=0.99 \pm 0.01$). After day 4, the growth rate was reduced for all treatments, especially for that one with the lowest NaNO$_3$ concentration (T4). The time where growth rate is reduced corresponds to that where NaNO$_3$ concentration is depleting.
Figure 3.2 *C. vulgaris* growth curves under different CO$_2$ ($X$) and NaNO$_3$ ($Y$) concentrations.

Figure 3.3 presents nitrate consumption profile for treatments T4, T5’ and T6 (all at 4.33% vv$^{-1}$ CO$_2$) where the behavior mentioned is clearly depicted. Treatment T4 had the lowest initial NaNO$_3$ concentration (0.94 mM), for this treatment nitrates were completely depleted at day 4 which corresponds to a remarkable reduction in biomass growth (See Figure 3.2). Treatment T6 had the highest NaNO$_3$ concentration and the biomass growth rate was higher for longer period of time reaching one of the highest β values in the rage studied. This suggests that NaNO$_3$ played a fundamental role in *C. vulgaris* growth (Mahboob et al., 2011; Shi et al., 2000).

The simultaneous effect of CO$_2$ ($X$) and NaNO$_3$ ($Y$) concentration on β was studied. The experimental CCD matrix is presented in Table 3.2. β ranged from 606.9 mg dw L$^{-1}$ to 1121.4 mg dw L$^{-1}$ which correspond to treatments T4 and T5’, respectively. Table 3.3 shows the ANOVA that partitions the variability in β into separate pieces for each of the effects. In this case only the significant regression coefficients having $P$-values less than 0.05 (indicating that they are significant different from zero) were considered into the model. The $R^2$ coefficient indicates that the model as fitted explains 96.01% of the
variability in $\beta$; the adj $R^2$, which is more used to compare different models, was 93.35% (For statistical software outputs refer to section 7.2.1).

Figure 3.3 NaNO$_3$ consumption profile in *C. vulgaris* cultures under same CO$_2$ ($X$) concentration.

Table 3.3 Analysis of variance for $\beta$ model

<table>
<thead>
<tr>
<th>Source</th>
<th>Sum of Squares</th>
<th>Degree of freedom</th>
<th>Mean Square</th>
<th>F-Ratio</th>
<th>P-Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>$X$</td>
<td>76131.9</td>
<td>1</td>
<td>76131.9</td>
<td>31.78</td>
<td>0.0024</td>
</tr>
<tr>
<td>$Y$</td>
<td>176650.0</td>
<td>1</td>
<td>176650.0</td>
<td>73.74</td>
<td>0.0004</td>
</tr>
<tr>
<td>$X^2$</td>
<td>34758.1</td>
<td>1</td>
<td>34758.1</td>
<td>14.51</td>
<td>0.0125</td>
</tr>
<tr>
<td>$XY$</td>
<td>2732.15</td>
<td>1</td>
<td>2732.15</td>
<td>1.14</td>
<td>0.3344</td>
</tr>
<tr>
<td>$Y^2$</td>
<td>90955.1</td>
<td>1</td>
<td>90955.1</td>
<td>37.97</td>
<td>0.0016</td>
</tr>
<tr>
<td>Total error</td>
<td>11978.0</td>
<td>5</td>
<td>2395.6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total (corr.)</td>
<td>368903.</td>
<td>10</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

$R^2$:96.0125%, Adj $R^2$:93.3541%

These results indicate good accuracy of the model. The regression coefficients of the second order equation were calculated using the designed experimental data leading to the following model of $\beta$ as a function of CO$_2$ ($X$) and NaNO$_3$ ($Y$) concentrations (Equation 3.1):

\[
\beta=194.84+121.08X+313.53Y-19.61X^2-31.73Y^2
\]  

Equation 3.1
Equation 3.1 indicates that coefficients of the linear terms, $X$ and $Y$, have positive effect by increasing $\beta$. However, quadratic terms ($X^2$ and $Y^2$) have negative effects. Figure 3.4 shows the response surface and contours plot for $\beta$. From this figure it can be seen that NaNO$_3$ has a stronger effect than CO$_2$ concentration.

![Response surface and contour lines indicating the effect of CO$_2$ ($X$) and NaNO$_3$ ($Y$) on C. vulgaris biomass concentration ($\beta$).](image)

**Figure 3.4** Response surface and contour lines indicating the effect of CO$_2$ ($X$) and NaNO$_3$ ($Y$) on *C. vulgaris* biomass concentration ($\beta$).

When the CO$_2$ concentration is set at a high value, $\beta$ increases (NaNO$_3$ concentrations from 0.94 mM to around 4.5 mM), and then slightly decreases (NaNO$_3$ concentrations from 4.5 mM to 5.77 mM). This effect is enhanced for lower CO$_2$ concentrations, where biomass increases (NaNO$_3$ concentrations from 0.94 mM to around 5.3 mM) and the reduction in $\beta$ occurring for the higher NaNO$_3$ concentration is practically negligible. The effect of CO$_2$ seems to be the opposite; for the lower values of NaNO$_3$, $\beta$ slightly
increases (CO₂ concentrations from 2.33% to around 3.5%) and then strongly decreases (CO₂ concentrations from 3.5% to 7.16%). Table 3.2, in columns 4 and 5, compares the observed experimental data with model predicted results for β.

### 3.4.3. Lipid productivity/cellulose content as a function of carbon dioxide and sodium nitrate concentration

Lipid content and cellulose content were measured for each treatment at last day of culture. Figure 3.5 present these results in order of increasing lipid content.

![Diagram showing lipid and cellulose content](image)

**Figure 3.5** Lipid and cellulose content in *C. vulgaris* cultures under different CO₂ (X) and NaNO₃ (Y) concentrations.
Treatments T4 and T5' had the highest lipid content with values of 17.39 % ww\(^{-1}\) and 20.31 % ww\(^{-1}\), respectively. Their nitrate concentrations belong to the lowest values tried in this experiment. Nitrogen deprivation has a strong effect on amino acid synthesis, reducing protein availability and production, and therefore mitigating the rate of growth and photosynthesis. As response to these conditions the cell produces lipids that act as carbon and energy reservoir (Falkowski et al., 1989). According to Gerken et al., (2013) nitrogen depletion not only changes the lipid composition of the cell but also the morphology of the cell wall in *C. vulgaris* by reducing the hair-like fibers on the surface of the cell.

The data in Figure 3.5 were plotted in 3D in order to better understand the behavior of results (figures not shown), from this was seen that lipid content increases when CO\(_2\) concentration increases until it reaches a value close to 4.3% (v/v\(^{-1}\)) from this CO\(_2\) value lipid content reduces; this pattern was observed for all NaNO\(_3\) concentrations. For cellulose content results, it was seen that the cellulose content is quite constant for the lowest and highest CO\(_2\) concentrations, but for 4.3% CO\(_2\) (v/v\(^{-1}\)) cellulose content increases when NaNO\(_3\) increases. The treatment leading to the highest lipid content/cellulose content was T4 with a value of 0.9 mg mg\(^{-1}\). Treatment T6 had the highest cellulose content in relation with the amount of lipid produced. This treatment had the highest initial NaNO\(_3\) concentration and relative high CO\(_2\) concentration, so no limitations for growth were imposed over cells and probably they could produce more cellulose. Even though, lipid content is an important factor in lipid production from microalgae, at industrial scale lipid productivity plays an even more important role, since industry is more interested in the amount of lipids that can be obtained in a known period of time which have a strong effect on economic feasibility of the process. It is for that reason that in this study a model which includes the lipid productivity term as part of the response variable was considered.

With the aim of finding the CO\(_2\) and NaNO\(_3\) concentrations that lead to the point where the Θ ratio is maximum (indicating cultures where cells produce more lipids in a shorter period of time and have low cellulose content) an optimization based on RSM was
performed. The same levels and factors in the study of β were used (see Table 3.2). The lowest Θ ratio was obtained when cultures were subjected to treatment T9 and the highest ratio corresponds to treatment T5'. Treatment T5' had CO₂ (4.3% vv⁻¹) and NaNO₃ (3.77 mM) concentrations, so enough nutrients were provided during the first stage of growth (biomass productivity of 67.65 mgL⁻¹d⁻¹), therefore a high β value was present when NaNO₃ was depleted at day 10 (see Figure 3.3); and microalgae cultures remained under nitrate starvation conditions for 6 days, inducing cells towards the production of lipids.

Table 3.4 shows the ANOVA for Θ ratio study. Once again, only statistically significant terms (P-value<0.05) were taken into account for model fitting. Regression coefficients had values of R²: 95.17% and Adj R²: 91.95%, which indicates a good fitting of experimental data to second order model.

Table 3.4 Analysis of variance for Θ ratio model.

<table>
<thead>
<tr>
<th>Source</th>
<th>Sum of Squares</th>
<th>Degree of freedom</th>
<th>Mean Square</th>
<th>F-Ratio</th>
<th>P-Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>0.0168886</td>
<td>1</td>
<td>0.0168886</td>
<td>11.31</td>
<td>0.0200</td>
</tr>
<tr>
<td>Y</td>
<td>0.0253594</td>
<td>1</td>
<td>0.0253594</td>
<td>16.98</td>
<td>0.0092</td>
</tr>
<tr>
<td>X²</td>
<td>0.121515</td>
<td>1</td>
<td>0.121515</td>
<td>81.39</td>
<td>0.0003</td>
</tr>
<tr>
<td>XY</td>
<td>0.00189305</td>
<td>1</td>
<td>0.00189305</td>
<td>1.27</td>
<td>0.3113</td>
</tr>
<tr>
<td>Y²</td>
<td>0.0576065</td>
<td>1</td>
<td>0.0576065</td>
<td>38.58</td>
<td>0.0016</td>
</tr>
<tr>
<td>Total error</td>
<td>0.00746538</td>
<td>5</td>
<td>0.00149308</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total (corr.)</td>
<td>0.193814</td>
<td>10</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

R²:95.1714%, Adj R²:91.9524%

Regression coefficients were calculated and an empirical model describing the effect of CO₂ (X) and NaNO₃ (Y) concentration on Θ ratio was obtained (Equation 3.2). From Equation 3.2 it can be concluded that linear terms have a positive effect on increasing Θ ratio while quadratic terms have a negative effect (For statistical software outputs refer to section 7.2.2).

$$\Theta= -0.39 + 0.29X + 0.16Y - 0.04X^2 - 0.03Y^2$$  \hspace{1cm} \text{Equation 3.2}$$

Figure 3.6 shows the response surface and contour plot for Θ ratio. For high and low CO₂ concentrations, as NaNO₃ concentration increases the Θ ratio increases up to 3.7 mM of NaNO₃ where this ratio started to decrease. On the other hand, the CO₂ concentration
showed that, independently of NaNO₃ concentration, for values higher than 4.0% vv⁻¹ the Θ ratio decreases abruptly. Table 3.2, in columns 6 and 7, compares the observed experimental data with model predicted results for Θ ratio; for this model similar amount of sub and over-estimated points were obtained.

Figure 3.6 Response surface and contour lines indicating the effect of CO₂ (X) and NaNO₃ (Y) on C. vulgaris lipid productivity/cellulose content ratio (Θ).

3.4.4. Optimization and model validation

Optimization was performed for the empirical mathematical models. Two different approaches were used and each one would be useful under different conditions. The first approach involved the independent optimization of each response variable. It means that one optimum point, in terms of CO₂ and NaNO₃ concentration, was found for β and other
A different point was found for Θ ratio, each one based on its own mathematical model. The results are presented in Table 3.5.

### Table 3.5 Optimized values and model validation results for β and Θ ratio

<table>
<thead>
<tr>
<th>Optimization approach</th>
<th>Response variable</th>
<th>CO₂ concentration (X) (% vv⁻¹)</th>
<th>NaNO₃ concentration (Y) (mM)</th>
<th>Lower 95.0% limit</th>
<th>Upper 95.0% limit</th>
<th>Observed</th>
<th>Model result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Individual optimization</td>
<td>β</td>
<td>2.33</td>
<td>5.77</td>
<td>1049.01</td>
<td>1197.4</td>
<td>1123.2</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Θ ratio</td>
<td>4.02</td>
<td>3.21</td>
<td>0.40</td>
<td>0.51</td>
<td>0.46</td>
<td></td>
</tr>
<tr>
<td>Simultaneous optimization</td>
<td>β</td>
<td>3.77</td>
<td>4.01</td>
<td>1051.6</td>
<td>1187.7</td>
<td>1119.7</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Θ ratio</td>
<td>0.38</td>
<td>0.49</td>
<td>0.38</td>
<td>0.49</td>
<td>0.44</td>
<td></td>
</tr>
</tbody>
</table>

Optimized D for simultaneous approach: 0.92

According to Equation 3.1 the highest β value in the range covered by the experimental design would be obtained when cultures are submitted to 2.33 % vv⁻¹ CO₂ and 5.77 mM NaNO₃. The optimal point was located very close to central point of the experiment design. On the other hand, optimization based on Equation 3.2 leads to the point where Θ ratio is a maximum, this point corresponds to 4.02 % vv⁻¹ CO₂ and 3.21 mM NaNO₃. This optimization approach would be useful when only one of the variables is of interest for researchers. The second approach involves the simultaneous optimization of both response variables. It means that conditions found are those leading to maximize β and Θ ratio at the same time. This point was found at 3.77 % vv⁻¹ CO₂ and 4.01 mM NaNO₃ (see Table 3.5).

Experimental validation of the models was done under the conditions leading to the optimal results (see Table 3.5). Independent experiments to those for the CCD were done. The accuracy of the model was validated with triplicate experiments. For individual optimization of β the optimal point was found to be 2.33 % vv⁻¹ of CO₂ and 5.77 mM of NaNO₃. The model predicted a β value of 1123.2 mg dw L⁻¹ and the experimental result obtained for these conditions was 1069.0±7.33 mg dw L⁻¹; this β value is in the range of the confidence interval. As a result, the model was considered to be accurate and reliable for predicting β. Also positive results were obtained for individual optimization of Θ.
ratio; the optimal culture conditions were found to be 4.02 % vv$^{-1}$ of CO$_2$ and 3.21 mM of NaNO$_3$. The optimal value from the model was 0.46 (mg lipid L$^{-1}$d$^{-1}$)(mg cellulose mg biomass$^{-1}$)$^{-1}$ which agreed with the experimental value 0.50±0.09 (mg lipid L$^{-1}$d$^{-1}$)(mg cellulose mg biomass$^{-1}$)$^{-1}$ well.

In the case of simultaneous optimization (experiments conducted at 3.77 % vv$^{-1}$ of CO$_2$ and 4.01 mM of NaNO$_3$) there was also agreement between predicted and experimental results for the response variables β and Θ ratio. Therefore, this approach for the optimization is also accurate and reliable.

### 3.5. Conclusions

Cells of *Chlorella vulgaris* growing under the studied conditions were well adapted, all treatments followed a similar growing profile and no adaptation phase was observed. Sodium nitrate was a determining factor for cell growth; its depletion considerable reduced the growth rate. Empirical models obtained for biomass concentration and lipid/content ratio applying the RSM had good accuracy explaining the 96.01% and 93.35% of the response variables respectively. Differences on cellulose content in cells of *Chlorella vulgaris* were obtained when subjected to different culture conditions. The location of an optimal point in the range of study, where lipid productivity is high and cellulose content is low, was possible by means of the CCD. Experimental validation confirmed de accuracy and feasibility of the models. The main goal of this Chapter was to show the effect of culture conditions on cellulose content. The results of this study could be applied in further experiments about cell wall disruption, where the cellulose content could play an important role in the intensity of the treatment needed. Any small increases in efficiency can translate into potentially large savings at high volumes.

### References


4. Chapter 4: Investigation of high pressure steaming as a thermal treatment for lipid extraction from *Chlorella vulgaris*

The information presented in this Chapter is based in the paper “Investigation of High Pressure Steaming as a thermal treatment for lipid extraction from *Chlorella vulgaris*”, published in Bioresource technology. July 2014, Vol. 164, pages 136-142. The sections in Chapter 4 present the results towards the completion of objectives 3 and 4 of the thesis (see section 1.2.2).

4.1. Abstract

In this part of the research HPS was studied as a hydrothermal treatment for extraction of lipids from *Chlorella vulgaris*, and analysis by RSM allowed finding operating points in terms of target temperature and microalgae concentration for high lipid and glucose yields. Within the range covered by these experiments the best conditions for high bio-crude yield are temperatures higher than 174˚C and low biomass concentrations (<5 g/L). For high glucose yield there are two suitable operating ranges, either low temperatures (<105˚C) and low biomass concentrations (<4 g/L); or low temperatures (<105˚C) and high biomass concentrations (<110 g/L). HPS is a good hydrothermal treatment for lipid recovery and does not significantly change the FAME profile for the range of temperatures studied.

4.2. Introduction

Traditionally oil has been extracted from plant biomass, and although the oil contents are similar between seed plants and microalgae (when they are grown under optimized conditions the lipid content can be higher), there are significant variations in the overall biomass productivity, resulting in an oil and biodiesel productivity with a clear advantage for microalgae (Mata *et al.*, 2010). As mentioned, biofuels derived from microalgae are
considered as a technically viable energy source which overcomes the problems associated with the previous generation of biofuels (Goh and Lee, 2010; Naik et al., 2010). Several researchers have reported the step of cell wall disruption (method or process for releasing biological molecules from inside a cell) as particularly important for establishing microalgae processes at an industrial scale, since the amount of lipids obtained from biomass depends to a large extent on the disruption method used. For this reason, different methods have been studied; among them are maceration, supercritical fluid extraction, osmotic shock, microwave, freezing, French press, ultrasound, bead-beating, enzymatic extractions, and thermal treatments. Despite the large list, more research in microalgae cell wall disruption is needed (Lee et al., 2010). The objective of the following experiments is to approach the inefficient lipid extraction by using thermal treatment as a cell wall disruption method.

Thermal treatments comprise any kind of technology involving heat in the processing of a substrate. Some previous works have shown good results for microalgae (Chen, 1998; Chow et al., 2013a). For these kinds of treatments, wet microalgae can be used before conversion of lipids to biodiesel, decreasing considerably the amount of energy required for the overall process. According to Minowa and Sawayama (1999), for every 1 kg of microalgae, about 3 MJ of energy are required only for centrifugation to produce an microalgae paste with 90% water by weight, and another 20 MJ are needed to decrease the water content to 10% water by weight using conventional drying, which represent an enormous amount of energy at an industrial scale. High extraction efficiencies have been reported for hydrothermal treatment, for instance Kita et al., (2010) reported a hydrocarbon recovery of 97.8% when using water at 90°C as thermal treatment. Their findings suggest that drying steps could be possibly bypassed if not avoided.

One of the most popular thermal treatments for biomass is thermochemical liquefaction. In this process, microalgae biomass is added to water and subjected to high temperatures and pressures; also, some chemicals (mainly alkaline compounds) can be added as catalysts. This treatment produces bio-crude, water, gas and a solid fraction. It has attracted much interest due to its many advantages, including relative stable oil product
and high energy recovery. Unfortunately, this treatment still has drawbacks, such as equipment corrosion and the requirement of expensive process devices to reach temperature and pressure inputs (Toor et al., 2011). At this point the term bio-crude is introduced and it refers to all the lipid fraction that is soluble in organic solvents including those that are not convertible to biodiesel including some hydrocarbons, sterols, ketones, and pigments (carotenes and chlorophylls) (Halim et al., 2011).

Another recognized thermal treatment for biomass is HPS. This process differs from thermochemical liquefaction in the use of lower temperatures, generally in the range of subcritical water (water between 100°C and 300°C); which is an effective solvent for polar and non-polar compounds since the polarity of water changes with temperature. For example, when water is heated above 100°C its dielectric constant becomes like dimethyl sulfoxide at ambient conditions (Carr et al., 2011). HPS is currently used in industry for the fractioning of wood, and many kinds of industrial HPS boilers are commercially available. This is an important advantage for the implementation of this technology for microalgae lipid extraction, since the technology is already available and only adaptation to microalgae feedstock and specific operating points should be found. HPS can be followed by a rapid decompression (also referred to as explosion), or by slowly decreasing the pressure to atmospheric (no explosion). The products after HPS include a bio-crude with a dark brown color and biomass with a modified cell wall structure; this modified cell wall may allow the extraction of the lipids remaining inside the microalgae easily.

Many advantages have been observed in processes using HPS for other feedstocks; among them are the high recovery yield and better substrate quality for further hydrolysis processes (e.g. thermal hydrolyzed carbohydrates can be used as substrate for enzymatic hydrolysis). In HPS, as in thermochemical liquefaction, it is also possible to add exogenous catalyst, but when no catalyst is added the process is referred as autohydrolysis, and the breakdown of the cellulose glycosidic linkages in the cell wall of the biomass depends on the acids naturally present in the microalgae biomass. The temperatures required for HPS usually range between 140 to 240°C, with a wide
residence time distribution generally extending from 2 up to 6000 seconds (Ramos, 2003). Thus, optimization of process variables for the application of this technology to microalgae processing is fundamental; however, the optimal values may change according to process specifications (i.e. complete cellulose degradation vs. cell wall disruption, being the later the objective of this research). The use of thermal treatments may lead to oil contents higher than the lipid content of microalgae (10-15% higher), due to the polymerization of proteins and carbohydrates into oily composites (Toor et al., 2011).

According to Biller and Ross (2011), the formation of bio-crude follows the trend lipids > proteins > carbohydrates, meaning that lipids and proteins are converted to bio-crude more efficiently when no catalyst is added. Particle size has also shown to be a significant variable when steam treatments are used (Liu et al., 2013), since the size of the feedstock may impose heat transfer problems; larger particles are susceptible to overcook in the surface and have low steam access to the inner part. When microalgae are used, the particle size (cell size) is rather homogenous and it can range from a few micrometers to a few hundreds of micrometers, they are considerable smaller particles when compared with other biomass feedstocks.

In this Chapter, a study on the simultaneous effect of target temperature \( (T_i) \), and microalgae concentration \( (\beta) \) (see Table 4.1 for nomenclature and units) on \( C. vulgaris \) bio-crude and glucose yields after HPS was carried out. The main goal was to find operating points for cell wall disruption to ensure an improved bio-crude recovery yield. A study of these parameters was performed by RSM.

**Table 4.1** Nomenclature used in Chapter 4.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Name</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>( T_i )</td>
<td>Target temperature</td>
<td>°C</td>
</tr>
<tr>
<td>( \beta )</td>
<td>Microalgae concentration</td>
<td>g/L</td>
</tr>
<tr>
<td>( T )</td>
<td>Temperature</td>
<td>°C</td>
</tr>
<tr>
<td>( P )</td>
<td>Pressure</td>
<td>psi</td>
</tr>
<tr>
<td>( \Psi )</td>
<td>Bio-crude yield</td>
<td>mg bio-crude/g microalgae</td>
</tr>
<tr>
<td>( \alpha )</td>
<td>Glucose yield</td>
<td>mg glucose/g microalgae</td>
</tr>
</tbody>
</table>
4.3. Materials and methods

To obtain the information needed the following protocols were implemented.

4.3.1. Microalgae strain and culture media

The microalgae strain *Chlorella vulgaris* UTEX 2714 was used in this study. Cultures were kept in Bold’s modified media (section 3.3.1) with 3.21 mM of sodium nitrate and 4.02% (v:v−1) of carbon dioxide. These culture parameters were found to be the optimum for *C. vulgaris* cultures producing high lipid productivity and low cellulose content, as previously reported (Aguirre and Bassi, 2013) (section 3.4.4). After 15 days of culture, biomass was harvested by centrifugation at 3400 rpm for 20 minutes, and washed 3 times with distilled water to remove culture media and extracellular components. The microalgae paste was freeze dried for 24 h and stored at −20°C until it was used in HPS experiments. To ensure biomass homogeneity for all the experiments, the freeze dried biomass produced in different batches was mixed together before experiments.

4.3.2. Experimental set-up

HPS experiments were conducted in a custom made and laboratory-scale device at Western University Machine Services (London, ON, Canada) (See Figure 4.1). Detailed information of device configuration is presented in Appendix 3. The equipment has one steam chamber (120 mL) and one expansion chamber (460 mL) separated by one ball valve which allows fast decompression of the sample. Close to the ball valve there is a nozzle where sample was forced to pass through during decompression. This process increases the shearing action and helps in the cell wall disruption by homogenization of the sample (Samarasinghe et al., 2012).
Figure 4.1 Schematic diagram and picture of experimental set-up used for high pressure steaming of *C. vulgaris* biomass.

Experiments were done in the following steps. First, a 20 mL sample consisting of freeze dried microalgae and distilled water was introduced into the steam chamber (still at room temperature) by the upper part of the device using a long needle to reach the bottom of the steam chamber (the needle was wide enough to ensure that no disruption of the cells was happening at this point), the amount of microalgae in each sample was calculated according to experimental design (Table 4.2, column 3); then all the valves in the system were closed. The device, charged with the sample, was inserted into the furnace (preheated at 800°C) by an upper hole in the furnace wall. Readings of temperature ($T$) and pressure ($P$) were taken every minute until the target temperature was reached. At this point the decompression valve was rapidly opened to allow a fast pressure drop of the system due to a sudden total volume increase.

The device was removed from the furnace and cooled with tap water for 3 minutes and then allowed to naturally cool down until the temperature in steam chamber was 25°C. At this temperature the sample was completely condensed, and the aqueous sample was removed from inside the device.
Table 4.2 Variables and experimental CCD levels for RSM.

<table>
<thead>
<tr>
<th>Experiment</th>
<th>Target temperature $T_r$ (˚C)</th>
<th>Microalgae concentration β (g/L)</th>
<th>Crude yield (Ψ) (mg bio-crude/g microalgae)</th>
<th>Glucose yield (α) (mg glucose/g microalgae)</th>
<th>Cell fraction</th>
<th>Extraction efficiency (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>E1</td>
<td>104.47</td>
<td>60.00</td>
<td>49.40</td>
<td>67.43</td>
<td>8.06</td>
<td>8.86</td>
</tr>
<tr>
<td>E2</td>
<td>210.53</td>
<td>60.00</td>
<td>157.47</td>
<td>133.34</td>
<td>3.76</td>
<td>2.92</td>
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<tr>
<td>E3* (replicate 1)</td>
<td>157.50</td>
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<td>83.45</td>
<td>94.82</td>
<td>3.76</td>
<td>2.92</td>
</tr>
<tr>
<td>E3* (replicate 2)</td>
<td>157.50</td>
<td>60.00</td>
<td>79.34</td>
<td>94.82</td>
<td>2.92</td>
<td>2.70</td>
</tr>
<tr>
<td>E3* (replicate 3)</td>
<td>157.50</td>
<td>60.00</td>
<td>69.12</td>
<td>94.82</td>
<td>2.73</td>
<td>2.70</td>
</tr>
<tr>
<td>E4</td>
<td>157.50</td>
<td>3.43</td>
<td>198.54</td>
<td>147.35</td>
<td>14.23</td>
<td>11.11</td>
</tr>
<tr>
<td>E5</td>
<td>157.50</td>
<td>116.57</td>
<td>66.32</td>
<td>61.02</td>
<td>1.94</td>
<td>1.84</td>
</tr>
<tr>
<td>E6</td>
<td>195.00</td>
<td>20.00</td>
<td>127.86</td>
<td>164.80</td>
<td>3.63</td>
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<tr>
<td>E7</td>
<td>120.00</td>
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<td>69.07</td>
<td>54.56</td>
<td>6.58</td>
<td>6.98</td>
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<tr>
<td>E8</td>
<td>195.00</td>
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<td>98.53</td>
<td>88.36</td>
<td>0.44</td>
<td>0.49</td>
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<tr>
<td>E9</td>
<td>120.00</td>
<td>20.00</td>
<td>136.64</td>
<td>101.77</td>
<td>7.72</td>
<td>9.39</td>
</tr>
</tbody>
</table>

*E3 is the central point of the CCD.

4.3.3. Analytical techniques

4.3.3.1. Temperature and pressure

Temperature ($T$) during HPS and target temperature ($T_r$) were measured with a thermocouple. Pressure was measured with a pressure transducer with an operating pressure range of 0-500 psi (1 psi is equivalent to 6.8948 kPa) (see Figure 7.7). The thermocouple and pressure transducer were both directly connected to the steam chamber. Even though temperature and pressure are correlated for steam, both readings were taken independently in order to ensure reliable and accurate experimental data. The HPS device was insulated with fiberglass to ensure stability of these measurements, and to reduce heat losses to its surroundings. For the target temperatures used in these experiments the steam produced was in the wet steam region (also known as the two-
phase region). Due to equipment and sample size, both water and steam phases were always present but in different ratios for each experiment because of the different microalgae concentrations.

### 4.3.3.2. Bio-crude yield

The low value for the sample volume to internal surface area ratio of the device represents a challenge at small scale. The bio-crude obtained can easily stick to the walls of the device and therefore washing the device with a solvent was necessary (the use of solvent at large scale could be reduced or avoided). After HPS the aqueous sample was removed and the device was washed 4 times with 30 mL of hexane (30 minutes each). All the used hexane was mixed with the aqueous sample and stirred for 1 h to allow transfer of the bio-crude to the hexane phase. This step was done separately for each experimental sample. The hexane phase was filtered and transferred to pre-weighed aluminum pans. Bio crude recovery was achieved via evaporation of the hexane. Total extracted bio-crude for each experiment was measured gravimetrically. The bio-crude yield (Ψ) was calculated as the ratio between the mass of bio-crude produced over the dried mass of microalgae used in each experiment.

### 4.3.3.3. Glucose concentration

To quantify glucose concentration after HPS, aliquots of 1 mL from the aqueous phase after HPS were removed and filtered using 0.2 µm syringe filters. Samples were analyzed using an Agilent 1260 Infinity series high performance liquid chromatography device equipped with an Agilent Hi-Plex H column at 60°C, using 0.005 M H₂SO₄ as the mobile phase at a flow rate of 0.7 mL/min. Injection volume was 20µL, and the refractive index detector was kept at 55°C (Ewen, 2009). The glucose yield (α) was calculated as the ratio between the mass of glucose produced over the dried mass of microalgae used in each experiment.
4.3.3.4. Cell fraction and scanning electron microscope

Aliquots of 100 µL were taken before and after HPS, and cell counting under an optical microscope (40x) was performed using a haemacytometer. The intact “cell fraction” after treatment was calculated using the equation proposed by Samarasinghe et al., (2012) (cell fraction=cell density in sample after treatment*cell density in sample before treatment⁻¹). The lower the cell fraction value the more effective the cell wall disruption method.

SEM was used to see the effect of HPS treatment on microalgae morphology and surface. A standard preparation for biological samples was followed including microalgae fixation in 3% glutaraldehyde in 0.1 M phosphate buffer. Samples were later washed 3 times in the same buffer. Post-fixation was done with 2% osmium tetraoxide in phosphate solution. Dehydration was achieved by consecutive immersions of the sample in increasing concentration solutions of ethanol (Karcz, 2008). Samples were dried in the critical point for ethanol and attached to a paper filter for SEM imaging.

4.3.3.5. Fatty acid methyl esters profile

Gas chromatography (GC) analysis was performed to determine the FAME profiles. The total bio-crude obtained from each experiment was dissolved in 20 mL of methanol. For GC analysis, the FFA must be converted into FAME, for which 1 mL of bio-crude-methanol solution was mixed with 1 mL of methylene chloride, 50 µL of internal standard (methyl nonadecanoate, 74208 Fluka) and 16.5 µL of pure sulfuric acid. Each sample was introduced in sealed high pressure test tubes and transesterification reaction of FFA into FAME was allowed for 3 hours at 100°C in a water bath. FAME were analyzed by injecting 2 µL samples into an Agilent 7890A GC-flame ionization detector equipped with a 30 m X 0.32 mm X 0.25 µm J&W HP-5 column. Oven temperature was kept at 80°C for 2 minutes, then heated up to 140°C at the rate of 20°C/min, and then to 260°C at the rate of 4°C/min. Temperature was maintained at 260°C for 10 minutes (Kim et al., 2012).
4.3.4. Experimental design

The manipulated variables in this study were target temperature (final temperature reached in the experiment) and microalgae concentration. A statistical approach was used to study the simultaneous effect of multiple variables. RSM was used to fit experimental data to a mathematical model by means of the CCD $2^2$ + star with 2 factors (target temperature and microalgae concentration) and 5 levels. Again, the CCD consisted of nine experiments with three replicates for the central point and alpha value of ±1.41. Table 4.2, in columns 2 and 3, presents the actual values for each experiment. The accuracy of the model was calculated by the regression coefficients $R^2$ and adjusted $R^2$ (adj $R^2$). To identify the statistically significant terms the ANOVA was employed. Significance of regression coefficients was determined with a confidence level of 95%. The models were obtained after several trials for best accuracy and fitting of experimental data. These analysis included analysis of variables transformations with different functions and inclusion and exclusion of no statistically significant terms. The model with the highest regression coefficient ($R^2$) and only statistical significant terms was selected. The statistical analysis was done using the software Statgraphics Centurion XVI (StatPoint Technologies, Inc., Warrenton, VA).

Target temperature and microalgae concentrations ranged from 104.47 to 210.53°C and from 3.43 to 116.57 g/L, respectively. This range of temperature was wide enough to ensure the formation of steam to different extents in the system and create different thermal environments. In terms of the effect of temperature on biomass it is known that hot compressed water at temperatures close to 100°C may cause the extraction of the aqueous soluble fraction. When temperature is above 150°C, hydrolysis of polymers like cellulose starts producing shorter polymers and monomers. Finally, when temperature is around 200°C and pressure near 145 psi, the biomass is transformed into a slurry in a process known as liquidization (The-Japan-institute-of-Energy, 2008). The temperatures studied in this set of experiments covered all the conditions mentioned above. On the other hand, biomass concentration may have a role on the efficiency of cell breakage.
(Samarasinghe et al., 2012). Accordingly, a range of biomass as wide as possible was used.

4.4. Results and discussion

Next sections present the results for the experiments conducted.

4.4.1. Temperature and pressure profiles

Figure 4.2 shows the profiles of temperature with respect to time for all experiments. Temperature profiles followed a similar behavior (logarithm-like), where the temperature increased quickly in the first 120 seconds, and after that time the rate of heating was 5.5 times slower. Heat transfer in a vessel initially filled with water, which is the case of the device used, is in the first stage by conduction (Brownell et al., 1986). The heat increases the internal energy by means of molecular agitation. Heat transfer by convection occurs later, when the heated water expands and becomes more buoyant; cooler hence denser water descends and patterns of circulation are formed. The energy transferred to biomass reduces the stability of the cell wall and makes it more susceptible to break.

The similar profiles of temperature for all the treatments indicate that the presence of microalgae in the suspension did not affect significantly the heating process. Experiment 1 (E1) had the lowest target temperature (104.47°C), reached after 67 seconds, which corresponds to the experiment with the lowest bio-crude yield (see Table 4.2). Experiment 2 (E2) had the highest target temperature of 210.53°C, which was reached after 706 seconds. In this case E2 did not have the highest bio-crude yield, which implies that temperature is not the only variable playing an important role in bio-crude recovery, as discussed later.
Figure 4.2 Profile of temperature ($T$) and pressure ($P$) during high pressure steaming of *C. vulgaris*.

Pressure (Figure 4.2) also followed similar profiles for all treatments (exponential-like). Experiment 2 (E2) (as expected for the given target temperature), reached the highest pressure (432 psi) and the lowest pressure of 22.179 psi corresponded to Experiment 1 (E1). For HPS, not only the final pressure reached at the target temperature accounts for cell wall disruption, but also the pressure drop after decompression of the system. When a gas-liquid system (air-water) is subjected to high pressure and then the pressure drops rapidly, the gas dissolved in the liquid is released causing cavitation bubbles that aid to lyse the cells. In addition to this, pressure within the cell drops at a slower rate than the
pressure outside. This pressure difference is mainly responsible for the cell wall breakage along with cavitation bubble effects. Samarasinghe et al., (2012) reported that one of the most significant parameters for rupture of N. oculata cell wall is pressure differential when cells go across a nozzle.

Based on the data for each experiment (before and after decompression) and using RSM, a correlation between pressure drop ($\Delta P$) and target temperature was found: $\Delta P = 494.04 - 8.49T_t + 0.04T_t^2$, ($R^2=0.98$), where, $\Delta P$ is measured in psi and $T_t$ in °C. This correlation can be used to predict any pressure drop wanted in the system within the range of temperatures covered by the experiments. Microalgae concentration did not have a statistically significant effect on the pressure drop. From this equation it is deduced that the pressure drop increases with the target temperature, but with a higher effect for higher temperatures due to the effect of the quadratic term of temperature ($T_t^2$). At higher temperatures more of the liquid mass of water is transformed into steam, after decompression the density of this steam drastically increases (condensation), leading to higher pressure drops. The experiments with the highest pressure drops correspond to E2 ($\Delta P=357.61$ psi), E6 ($\Delta P=221$ psi), and E8 ($\Delta P=266$ psi), accounting for some of the treatments with the highest bio-crude yields (Table 4.2).

Even though, pressure drop does not appear as one term in the models proposed in the next sections, this variable is implicit in the equations (and linked to target temperature term, $T_t$), due to the relationship between pressure and temperature for saturated steam in the system. Each decompression starts at one different final pressure for each experimental treatment and this final pressure is the saturation pressure at temperature $T_t$. Some researchers have introduced the term pressure drop in their models directly, but it is important to notice that the goal of most of those works is the thermo-mechanical disruption of biomass for depolymerisation of lignocellulosic components, and therefore complete degradation of these polymers is wanted, hence the inclusion of the term pressure drop into those models is practical. The main polymer found in C. vulgaris cell wall is cellulose comprising around 80% by dry weight of the cell wall (Abo-Shady et al., 1993), making this polymer the main target in cell wall disruption techniques. In this
case, the goal is not the complete depolymerisation of the cellulose but the release of lipids from inside the cell, which can be achieved by breaking the cellulose in several points but not necessarily completely.

When bio-crude samples for all the experiments were compared, a stark visual difference in color was observed. Pictures of all samples were taken and it was clear that as the target temperature or microalgae concentration increased the bio-crude became darker. Target temperature seems to have a stronger effect on bio-crude color than microalgae concentration (see Figure 4.3). This could have some implications at industrial scale purification of the bio-crude.

Figure 4.3 Pictures of bio-crude dissolved in methanol for each of the treatments in this study.
4.4.2. **Cell breakage and scanning electron microscopy images**

The ratio between the amount of undisrupted cells before and after HPS is an indicator of the extent of the cell disruption treatment. According to Samarasinghe et al., (2012) as the intensity of the treatment increases the number of intact cells disappears in the sample matrix because the disrupted particles are smaller than the resolution of the microscope used for counting the intact cells.

The intact cell fraction remaining after HPS (referred as cell fraction) was analyzed using RSM (Table 4.2 shows the cell fraction for each treatment). According to data fitting the equation describing the relationship between cell breakage and target temperature is:

\[
\frac{1}{\text{Cell fraction}}=28.6497-0.410514*T_t+0.0017027*T_t^2 \quad (R^2=75.50\%),
\]

which means that as the temperature increases the cell fraction decreases. Figure 4.4g shows how cell fraction is reduced (for a constant microalgae concentration of 60 g/L) as temperature increases.

Figure 4.4 shows SEM images of microalgae before and after HPS. Microalgae cells before thermal treatment had a spherical shape and smooth surface (4.3a, 4.3b, and 4.3c); after HPS the microalgae cell collapses, some microalgae break into pieces and cell debris appears, the cell surface becomes rough, and some small pores on the cell wall are visible (4.3d, 4.3e, and 4.3f). It is clear from these images that the HPS treatment has a very strong effect on microalgae integrity.

4.4.3. **Bio-crude yield as a function of target temperature and microalgae concentration**

RSM was used to evaluate the effect of target temperature and microalgae concentration on bio-crude yield. Logarithmic transformation of data was applied to improve the fit of the model to data and only statistically significant terms were taken into account for the second order mathematical model.
Figure 4.4 SEM images of *C. vulgaris* microalgae. (Images a and b show microalgae before HPS. Images d and e show microalgae after HPS. Images c and f show microalgae surface details before and after HPS, respectively. Image g shows the effect of target temperature on cell fraction).

The ANOVA (Table 4.3) partitions the variability in LN(Ψ) into separate pieces for each of the effects. It tests the statistical significance of each effect by comparing the mean square against an estimate of the experimental error. The model as fitted accounted for 67.89% of the variability in LN(Ψ). Equation 4.1 describes the response surface for this variable (For statistical software outputs refer to section 7.2.3).

Table 4.3 Analysis of variance for LN(Ψ) model.

<table>
<thead>
<tr>
<th>Source</th>
<th>Sum of Squares</th>
<th>Degree of freedom</th>
<th>Mean Square</th>
<th>F-Ratio</th>
<th>P-Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>$T_c$</td>
<td>0.464778</td>
<td>1</td>
<td>0.464778</td>
<td>6.33</td>
<td>0.0360</td>
</tr>
<tr>
<td>$\beta$</td>
<td>0.777191</td>
<td>1</td>
<td>0.777191</td>
<td>10.59</td>
<td>0.0116</td>
</tr>
<tr>
<td>Total error</td>
<td>0.587251</td>
<td>8</td>
<td>0.0734064</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total (corr.)</td>
<td>1.82922</td>
<td>10</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

$R^2$: 67.8961%; adj $R^2$: 59.8701%.
\[ \text{LN}(\Psi) = 4.00721 + 0.0064275T_t - 0.00779216 \beta \]  \hspace{1cm} \text{Equation 4.1}

Figure 4.5, shows the estimated response surface and the points represent the experimental data. For a given value of microalgae concentration, the results show that the bio-crude yield increased linearly with temperature. Conversely, for constant values of temperature, as microalgae concentration increases, the bio-crude yield decreases.

![Figure 4.5](image)

**Figure 4.5** Response surface of the effect of target temperature \((T_t)\) and microalgae concentration \((\beta)\) on \(\text{LN}(\Psi)\). Black dots represent experimental results data.

If the equation for cell fraction and bio-crude yield are overlapped, it is noticed that for a given microalgae concentration, as the cell fraction decreases the bio-crude yield increases, meaning that cell wall disruption and lipid recovery are linked.
According to Equation 4.1 for LN(Ψ), within the range covered by these experiments the best conditions for high bio-crude yield are temperatures higher than 174°C, and low biomass concentrations (<5.90 g/L). One possible explanation to why low microalgae concentrations are beneficial for bio-crude recovery is that the ratio “solid (microalgae) concentration/steam mass” is higher. I.e. given an amount of steam in the system and as the microalgae concentration decreases, the total area of the cell walls exposed to that steam increases, more steam is available for each microalgae and the processes of extraction is improved. Figure 4.6 shows the bio-crude obtained after microalgae are subjected to HPS.

![Figure 4.6 Picture of the bio-crude obtained using high pressure steaming.](image)

Table 4.2 also presents the extraction efficiency for each treatment. The total lipid content in the biomass used for all the experiments was 20.29% (ww⁻¹) and was calculated applying the Folch’s modified method described in section 3.3.3.3 (in this case cells were freeze dried), this percentage was compared to the amount of bio-crude recovered using HPS for each treatment, and the efficiency of the extraction was calculated. The treatment with the highest bio-crude recovery efficiency was E4 (97.84%) where almost all the lipids from the cell were recovered; while the treatment with the lowest bio-crude recovery efficiency was E1 (24.34%).
Table 4.4 Comparison of bio-crude recovery efficiency.

<table>
<thead>
<tr>
<th>Algae strain</th>
<th>Extraction conditions</th>
<th>Bio-crude recovery efficiency</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td><em>Botryococcus braunii</em></td>
<td>Thermal pre-treatment 90˚C 10 minutes</td>
<td>97.8% Compared with solvent extraction</td>
<td>(Kita et al., 2010)</td>
</tr>
<tr>
<td><em>Scenedesmus obliquus</em></td>
<td>resonant continuous microwave processing system 95˚C 30 min</td>
<td>76–77% Compared with hexane:ethanol extraction</td>
<td>(Balasubramanian et al., 2011)</td>
</tr>
<tr>
<td><em>Nannochloropsis oceanica</em></td>
<td>hydrothermal liquefaction 300˚C 0.5 h</td>
<td>67.73% Of total biomass energy</td>
<td>(Cheng et al., 2014)</td>
</tr>
<tr>
<td><em>Nannochloropsis</em> sp.</td>
<td>continuous flow lipid extraction system 100 ºC 50 psi</td>
<td>100% Compared with soxhlet extraction</td>
<td>(Iqbal and Theegala, 2013)</td>
</tr>
<tr>
<td><em>Chlorella</em> (KAS603)</td>
<td>Solvent extraction with 2-ethoxyethanol (2-EE) 60˚C 30 min</td>
<td>150–200 % Compared to extraction solvents with chloroform:methanol or hexane</td>
<td>(Jones et al., 2012)</td>
</tr>
<tr>
<td><em>Chlorella vulgaris</em> (This study)</td>
<td>High pressure steaming 157.5 3.43 g/L</td>
<td>97.84% Compared with Folch’s method</td>
<td>(Aguirre and Bassi, 2014)</td>
</tr>
</tbody>
</table>

The average extraction efficiency for all the treatments was 50.88%. Chow, Jackson, Chaffee, & Marshall, (2013) present a comprehensive review on thermal treatment of microalgae for production of biofuels; comparison of the results summarized by them for *Chlorella* species with this study’s results, show that the bio-crude recovered applying HPS are consistent with the results obtained by other researchers.

4.4.4. Glucose yield as a function of target temperature and microalgae concentration

The amount of glucose produced after HPS is not only one indicator of the extent of cellulose degradation, but also this glucose can be used as substrate for production of other bio-fuels, as ethanol or butanol, via fermentation. Glucose in the aqueous phase
after HPS was measured and analyzed as function of target temperature and microalgae concentration. Logarithmic transformation of data was applied again. Table 4.5 shows the ANOVA.

**Table 4.5** Analysis of variance for LN(α) model.

<table>
<thead>
<tr>
<th>Source</th>
<th>Sum of Squares</th>
<th>Degree of freedom</th>
<th>Mean Square</th>
<th>F-Ratio</th>
<th>P-Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>$T_t$</td>
<td>5.66497</td>
<td>1</td>
<td>5.66497</td>
<td>111.91</td>
<td>0.0000</td>
</tr>
<tr>
<td>$\beta$</td>
<td>3.23496</td>
<td>1</td>
<td>3.23496</td>
<td>63.91</td>
<td>0.0002</td>
</tr>
<tr>
<td>$T_t\beta$</td>
<td>0.951266</td>
<td>1</td>
<td>0.951266</td>
<td>18.79</td>
<td>0.0049</td>
</tr>
<tr>
<td>$\beta^2$</td>
<td>0.412667</td>
<td>1</td>
<td>0.412667</td>
<td>8.15</td>
<td>0.0290</td>
</tr>
<tr>
<td>Total error</td>
<td>0.303717</td>
<td>6</td>
<td>0.0506195</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total (corr.)</td>
<td>10.5676</td>
<td>10</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

$R^2$: = 97.1259%; adj $R^2$: 95.2099%.

In this case, four effects have $P$-values less than 0.05, indicating that they are significantly different from zero at the 95.0% confidence level. Only statistically significant terms were taken into account for the second order mathematical model. Therefore, the term $T_t^2$ was excluded of the final analysis. The model as fitted was able to explain 97.13% of the variability in LN(α). The equation describing the surface is Equation 4.2 (For statistical software outputs refer to section 7.2.4).

\[
\text{LN}(\alpha) = 2.98877 - 0.00293341T_t + 0.0159297 \beta - 0.00032511T_t\beta + 0.00016148 \beta^2 \quad \text{Equation 4.2}
\]

Figure 4.7 presents the estimated response surface for LN(α). For temperatures between 104˚C and 150˚C as the microalgae concentration increases the glucose yield slightly increases as well. However, at higher temperatures the behavior seems to change and as the microalgae concentration increases the glucose yield decreases. For lower values of microalgae concentration (3.43 g/L to 40 g/L), the glucose yield decreases slowly, but for values of biomass higher than 80 g/L and one temperature of 200˚C, the glucose yield decreases rapidly.
Glucose can be transformed into 5-Hydroxymethylfurfural (5-HMF) at temperatures in the range of 150–250 °C (de Souza et al., 2012) which could explain the reduction in glucose concentration in the aqueous phase after HPS. According to Equation 4.2, for LN(α), within the range covered by these experiments there are two possible operating points for high glucose yield. They can be either low temperatures (<105˚C) and low biomass concentrations (<4 g/L), or low temperatures (<105˚C) and high biomass concentrations (<110 g/L).

Although the glucose yield is low it does not affect the bio-crude recovery from microalgae biomass; the long cellulose fibers could be broken allowing the release of the intracellular compounds. At this point, if higher glucose yields are needed, enzymatic hydrolysis of the cellulose after HPS can be applied (see Chapter 5 for experiments on
this topic). The results of higher glucose concentrations at lower temperatures are in accordance to the results obtained by Cara et al., (2006) when olive tree wood was treated with steam explosion.

### 4.4.5. FAME profile

GC analysis of the FAME was done in order to see if differences in the HPS conditions had any effect on the FAME composition. A pool of 37 different FAMEs was analyzed but only those found in higher concentrations are highlighted in this study, while the others were grouped in one set called “other FAMEs”. There was no statistical difference \((T\text{-test, } P\text{-value}=0.05)\) between the FAME compositions among the HPS treatments in the range of temperature studied, meaning that the range of conditions studied did not affect FAME composition. Hence, an average for all the HPS treatments was found and plotted in Figure 4.8.

The FAMEs found in larger percentages were palmitoleic acid methyl ester (C16:1), palmitic acid methyl ester (C16:0), linoleic acid methyl ester (C18:2n6C), oleic acid methyl ester (C18:1n9c), linolelaiddic acid methyl ester (C18:2n6t), \(\alpha\)-linolenic acid methyl ester (C18:3n3), stearic acid methyl ester (C18:0), elaidic acid methyl ester (C18:1n9t), and cis-8,11,14-eicosatrienoic acid methyl ester (C20:3n6). The composition of FAME from \(C.\ vulgaris\) in this study was similar to that found by Kim et al., (2012), Lohman et al., (2013), and Ryckebosch et al., (2011).

The percentage of FAME after HPS was also compared to the percentage of FAME extracted using only hexane (no thermal treatment was applied) in order to see how the thermal treatment was affecting the percentage of FAME composition in comparison to no thermal treatments. There were statistically significant differences \((T\text{-test, } P\text{-value}=0.05)\) for C16:1, C16:0, C18:2n6c, and C18:1n9t. Tyagi and Vasishtha (1996), reported the changes in specific gravity, saponification value, color, refractive index, viscosity, and FFA composition of soybean oil when was subjected to temperatures from 170 to 190°C. These differences are expected when thermal treatments are applied but
from Figure 4.8 it can also be concluded that even if there are statistically significant differences for some FAME, they are not extreme and some of them favor the HPS treatment. Santana et al., (2012) observed similar behavior comparing the profile of fatty acids extracted from *Botryococcus braunii* with supercritical carbon dioxide and traditional solvent extraction.

![Figure 4.8 Comparison of fatty acid methyl esters in microalgae using high pressure steaming and solvent extraction](image)
4.5. Conclusions

RSM allows the study of the effect of simultaneous variables (target temperature and microalgae concentration) on HPS by empirical modeling. Also, target temperature and microalgae concentrations play significant roles on lipid and glucose yields. It was found that to achieve high bio-crude yields, low microalgae concentrations and high temperatures are favorable; meanwhile, for high glucose yields, low temperatures and microalgae concentrations produce better results. From SEM images it was evident that HPS modifies cell morphology and surface; cell breakage and formation of pores was observed.

References


Iqbal, J., Theegala, C., 2013. Optimizing a continuous flow lipid extraction system (CFLES) used for extracting microalgal lipids. GCB Bioenergy 5, 327–337.


5. Chapter 5: Investigation of an integrated approach for bio-crude recovery and enzymatic hydrolysis of microalgae cellulose for glucose production

The information presented in this Chapter is based on the paper “Investigation of an integrated approach for bio-crude recovery and enzymatic hydrolysis of microalgae cellulose for glucose production”, ready to be submitted to Industrial and engineering chemistry research. The sections in Chapter 5 present the results towards the completion of objectives 5 and 6 of the thesis (see section 1.2.2).

5.1. Abstract

Microalgae cellulose offers potential value as a source of fermentable sugars; this cellulose can be used after the extraction of other valued products in the biomass such as bio-crude. In Chapter 4, the bio-crude recovery efficiency using HPS was calculated for different target temperatures and biomass concentrations; in this Chapter the same efficiency was calculated for microalgae cultures with different lipid and cellulose contents, and integrated to the obtainment of fermentable sugars via enzymatic hydrolysis. The efficiency of the extraction was 97.94±8.26% for the algae with the lowest cellulose content. Later, the algae with the highest cellulose content was pre-treated with HPS and hydrolyzed with cellulase, and the glucose yields after both treatments was 0.28 g.g\text{biomass}^{-1} at 210°C.

5.2. Introduction

Biofuels from microalgae are an attractive alternative as a sustainable energy source. They are renewable, can use waste as substrate for microalgae growth and they have less carbon emissions than regular fossil fuels. Biofuels from microalgae include lipids that can be converted into biodiesel, the microalgae biomass can be transformed into bio-char (Chaiwong et al., 2013) and bio-crude, and the remaining carbohydrates can be hydrolyzed for the production of fermentable sugars for the production of methanol or
methane. In terms of energy density microalgae lipids are 37.6 kJg⁻¹, followed by proteins with 16.7 kJg⁻¹, and carbohydrates with 15.7 kJg⁻¹ (Wilhelm and Jakob, 2011). Even though this is a promising technology, more studies are needed to be done for integration of all these processes. One of the alternatives for application of microalgae feedstock is the initial use of microalgae biomass for lipid recovery and the further utilization of the remaining biomass debris for glucose production from the remaining carbohydrates.

Different approaches have been previously tried for using microalgae as a source of lipids. The most traditional method, but difficult to implement at large scale due to environmental challenges, is solvent extraction. This method requires dried biomass which is expensive since dewatering of microalgae is highly energy consuming, also organic solvent extraction is slow and requires considerable amounts of toxic and expensive solvents (Halim et al., 2011). To avoid this step other researchers have applied hydrothermal treatment, where wet microalgae are utilized directly for cell wall disruption and lipid extraction. The hydrothermal treatment makes use of water at temperatures usually between 100-600°C and the equipment can be pressurized to increase mechanical stress on microalgae cells. At these conditions, water decreases its dielectric constant (also known as relative permittivity) and behaves similar to organic solvents (Carr et al., 2011). Hence, the solubility of the hydrophobic components is improved. The products obtained and the distribution of these compounds is however a characteristic of each microalgae strain, but there are some general groups of compounds present in most of them including lipids (oils). The bio-crude obtained may potentially meet market demands or it could be further upgraded to desired quality standards.

The components remaining in the biomass, after bio-crude recovery through hydrothermal treatment, can further be utilized for other processes or can be re-circulated (as supplement in the culture media) thus increasing the economic feasibility of the overall process. The use of mild conditions (≈200°C) for hydrothermal treatments is very attractive, since the production of unwanted by-products is reduced. If the temperature for lipid recovery is increased (e.g. 15 min at 250°C) the process leads to charring and degradation of some biopolymers (e.g. proteins and carbohydrates) that may contaminate
the oil in a negative way (Roussis et al., 2012). Using hydrothermal treatment, investigators have shown it is possible to extract most of the lipid content of the cell (around 30% (ww⁻¹)). The amount of lipids that can be recovered depends on microalgal strain, culture and extraction conditions. But efficiencies of extraction of lipids as high as 95% have been reported, using milder thermal conditions (80-90°C) for microalgal biomass (Chow et al., 2013a). The operating points for high bio-crude yield were previously presented in Chapter 4.

The same hydrothermal processing of microalgae can also be implemented as pre-treatment step for enzymatic processes, allowing the use of biomass for the production of sugars (including low cellulose content biomass) due to the increased accessibility of the enzyme to the remaining cellulose. Many hydrothermal treatments including uncatalyzed steam explosion, liquid hot water, pH controlled hot water, and flow-through liquid hot water have shown to increase the accessible surface area (Mosier et al., 2005) of polymers to enzymes. Other advantages of the use of hydrothermal pre-treatment is the significantly lower environmental impact, lower capital investment and application of less hazardous process chemicals (Cara et al., 2006). Chlorella species have cell walls with up to 80% carbohydrates (Rodrigues and da Silva Bon, 2011), including cellulose, that produces glucose monomers after hydrolysis. The high carbohydrate content of Chlorella biomass makes these green microalgae of particular interest as source of fermentable sugars through degradation of their cell walls.

As mentioned, enzymatic hydrolysis is one of the ways to produce fermentable sugars from cellulose originally present in the cells. The enzymes involved in this reaction are cellulases that generally consist of one catalytic domain and one carbohydrate binding module. Cellulases catalyze the reaction via acid catalysis, and this reaction requires the addition of water to break the cellulose bonds (Alvira et al., 2010; Zverlov et al., 1998). Accessibility of the enzyme to the cellulose fibers is fundamental to increase the efficiency of the reaction; otherwise the hydrolysis will not proceed. This accessibility is function of the specific surface area, crystallinity of the substrate, particle size, porosity and the presence of other compounds associated to the cellulose (Alvira et al., 2010; Fan
et al., 1981). When enzymatic hydrolysis is selected for the production of sugars, the process requires specific conditions for the enzyme. These conditions are optimum pH, temperature, enzyme concentration, hydrolysis time, and agitation speed. Some of these conditions have interactive effects on enzyme performance (Hammed et al., 2013). Therefore, multivariable optimization is generally preferred for accurate and reliable results.

In some cases the production of inhibitory compounds has been reported after the use of hydrothermal pre-treatment on biomass, especially in the cases where the feedstock contains lignin (not in the case of microalgae biomass (Markou et al., 2012)). After hydrothermal treatment the produced compounds may include phenolic compounds which have in many processes an inhibitory or toxic effect on enzymes, bacteria, yeast and methanogens (Hendriks and Zeeman, 2009). As mentioned previously, some reports apply in conjunction thermal treatments and enzymatic hydrolysis for production of a wide variety of compounds (from oil extraction to high value chemicals). Grala et al., (2012) studied the effect of the use of hydrothermal depolymerisation as pre-treatment for enzymatic hydrolysis of microalgae for the production of methane and concluded that the application of these two processes contributed to increase the quantity and qualitative composition of biogas produced.

The objective of this Chapter was to investigate if the microalgae composition, in terms of cellulose and lipid content, affects the bio-crude recovery efficiency using HPS. Later, the same hydrothermal process was implemented as pre-treatment for enzymatic hydrolysis of the microalgae for glucose production.

5.3. Materials and methods

This study was divided into two stages. For the first stage, microalgae were cultivated under different carbon dioxide (CO\textsubscript{2}) and sodium nitrate (NaNO\textsubscript{3}) concentrations to produce biomass with different cellulose content, following the approach presented in Chapter 3. The microalgae with the lowest and the highest cellulose content were denoted
as LC and HC, respectively. This biomass was used to analyze the effect of cellulose and lipid content on bio-crude recovery efficiency using HPS. For the second stage, the microalgae biomass identified in the first stage to have the highest cellulose content was later used to study the feasibility of HPS as pre-treatment for enzymatic hydrolysis for glucose production.

5.3.1. Microalgae strain and culture media

*C. vulgaris* UTEX 2714 was used for this study. The strain was cultivated in liquid Bold’s modified media with the same composition described in previous Chapters. For LC content cultures the CO$_2$ concentration in the air was adjusted to 1.5 % (v/v) and NaNO$_3$ concentration to 3.77 mM; for HC content cultures the CO$_2$ concentration was adjusted to 2.33 % (v/v) and NaNO$_3$ concentration to 1.77 mM. These values were obtained from previous studies on the effect of culture conditions on cellulose content and microalgae growth (Aguirre and Bassi, 2013), see section 3.4.3. For all the cultures the pH of the media was adjusted to 6.6 and sterilized in an autoclave at 121°C, 21 psig for 15 min. Cultures were incubated at room temperature (23-25°C) with continuous bubbling (7 L/min$^{-1}$), according to the CO$_2$ concentration specified by each treatment.

5.3.2. Analysis of the effect of cellulose and lipid contents on bio-crude recovery efficiency using high pressure steaming

Each microalgae culture (LC and HC) consisted of 3 flasks containing 3 L of culture media and 0.5 L of inoculum with a biomass concentration of 380 mg dw biomass per liter of media. Experimental setup for microalgae cultivation was described in detail in section 3.3.2. Biomass was harvested after 16 days of culture by centrifugation and then freeze dried for 24 hours. To quantify the cellulose content after cultivation, the Updegraff method (Updegraff, 1969) was used (protocol presented in section 3.3.3.4).
After finding the cellulose content in each of the cultures, samples consisting of freeze dried microalgae (LC or HC) with a concentration 4.04 gL\(^{-1}\) in distilled water (volume of 20 mL) were subjected to HPS. This thermal treatment was conducted in a custom made device at Western University Machine Services (London, ON, Canada). Details on device operation and configuration are provided in section 4.3.2. Readings of temperature \((T)\) and pressure \((P)\) were taken every minute until 180\(^\circ\)C were reached inside the HPS device. The selection of temperature and biomass concentration was based on high bio-crude recovery yields obtained in previous experiments at high temperatures (>174\(^\circ\)C) and low biomass concentrations (<5 g/L) (section 4.4.3). At this point the decompression valve was rapidly opened to allow a fast pressure drop of the system due to a sudden total volume increase. After cooling the device to 25\(^\circ\)C the sample was removed from inside the device. Bio-crude quantification was done following the same protocol in section 4.3.3.2.

Extraction efficiency was calculated according to equation 5.1. The lipid content was determined applying a modified version of Folch’s method (Folch et al., 1957) (protocol in section 3.3.3.3), and calculated using equation 5.2.

\[
\text{Extraction efficiency} = \frac{\text{Extracted bio-crude yield using HPS}}{\text{Total lipid content}} \times 100\% \quad \text{Equation 5.1}
\]

\[
\text{Total lipid content} = \frac{\text{Lipid mass}}{\text{Microalgae mass}} \times 100 \quad \text{Equation 5.2}
\]

5.3.3. Enzymatic hydrolysis of microalgae pre-treated with high pressure steaming

After determining the effect of lipid and cellulose contents on bio-crude recovery, the microalgae with the highest cellulose content (HC) was used to study the production of
glucose as by-product of the bio-crude recovery process using enzymatic hydrolysis. In this case 5 different treatments were studied: Control (pure cellulose without enzyme), pure cellulose, NoHPS-algae (biomass no pre-treated with HPS), microalgae subjected to HPS at 104°C (HPS-algae 104C) and microalgae subjected to HPS at 210°C (HPS-algae 210C). For the enzymatic reaction 3 ml of each sample were introduced in 20 ml glass vials. The pH was adjusted to 5.0 with sodium hydroxide and 50 mM Sodium acetate buffer (pH: 5.0) was added to increase volume to 7.5 ml. Cellulase from Aspergillus niger (Sigma C1148-100KU) was hydrated with the same buffer and added to each vial (7.5x10^{-3} g/vial). Enzymatic hydrolysis took place for 8 hours at 50°C in a water bath. Samples were taken at times 0, 0.5, 1, 2, 6, and 8 hours.

Glucose production was measured following the protocol proposed by Wood et al., (2012), which is a rapid quantification method for reducing sugars. To remove the solids, samples were centrifuged at 4000 rpm for 5 minutes and supernatant was collected. In PCR plates (Fisher Brand) 9 µL of sample are mixed with 171 µL DNS solution. The samples were placed in a PCR thermocycler (Touchgene Gradient. Techno.) at 100°C for 1 minute, and then held for 2 minutes at 20°C. A 90 µL aliquot of this mixture was transferred to 96-well flat transparent microplates (Corning Costar), and absorbance was read at 540 nm (see Figure 7.8).

Silva et al., (2011) reported solubilization of components of sugarcane bagasse after hydrothermal pre-treatment processing (e.g. 23% of the cellulose was solubilized at 185°C while 26.5% was solubilized at 195°C). Then, the total suspended solids (TSS) were calculated for all the samples prior to enzymatic hydrolysis, since the amount of solids is reduced in those treatments subjected to HPS. To calculate the TSS after HPS, samples of 5 ml were filtrated with pre-weighted filters and rinsed with distilled water. The samples were dried in oven for 1 hour at 105°C and place in desiccator for 30 minutes prior to final weighing.
5.3.4. Experimental design

All experiments were conducted by triplicate. An ANOVA was done for each experiment, and treatments were considered to be statistically significantly different when the $P$-value of the F-test was less than 0.05. To determine which means were significantly different from others a multiple range test was done.

5.4. Results and discussion

5.4.1. Efficiency of HPS on bio-crude recovery

The amount of cellulose in biomass may affect the lipid recovery due to the presence of thicker cell walls. In this Chapter the main goal was to calculate the efficiency of extraction of lipids as function of cellulose content in biomass. When *C. vulgaris* microalgae was grown at different CO$_2$ and NaNO$_3$ concentrations, the biomass obtained after 16 days of culture had different cellulose and lipid content. Microalgae cultured at 1.55% (vv$^{-1}$) CO$_2$ and 3.77 mM NaNO$_3$ had cellulose content of 9.53±0.13%, while biomass grown at 2.33% (vv$^{-1}$) CO$_2$ and 1.77 mM NaNO$_3$ produced biomass with 42.21±0.04% cellulose (Figure 5.1). These results are in accordance with previous experiments where the effect of CO$_2$ and NaNO$_3$ was studied (see Figure 3.5) (Aguirre and Bassi, 2013). Therefore, the treatments were effective for the production of biomass with different cellulose content, and the biomass obtained was suitable for the study of the effect of cellulose content on lipid recovery.

It is important to notice that culture conditions may not only affect cellulose content but also the percentage of lipids inside the cell. For more accurate calculations of the lipid extraction efficiency, the total lipid content in LC and HC content microalgae was quantified independently. As expected lipid contents were statistically different for both
treatments; for LC content microalgae the lipid content was 22.97±1.94% while in HC content microalgae was 15.96±0.11% (Figure 5.1).

![Figure 5.1 Microalgae composition and bio-crude recovery efficiency.](image)

After characterizing the cellulose and lipid content in LC and HC content microalgae, the biomass was subjected to HPS as thermal treatment for lipid recovery. From LC content biomass the bio-crude yield after HPS was 229.66±19.38 mg·g⁻¹, and in HC content microalgae the same yield was 159.64±1.13 mg·g⁻¹. The bio-crude yield obtained from microalgae grown under different CO₂ and NaNO₃ concentrations were statistically different.
The bio-crude yield after HPS was very similar to the amount of total lipids quantified by Folch’s method and mentioned above. When extraction efficiency was calculated, the values obtained for both treatments (HC and LC) were 97.94±8.26% and 84.84±0.60 for LC and HC content biomass, respectively (Figure 5.1). Both efficiencies are high.

Mercer and Armenta (2011), present a comprehensive review on extraction efficiencies from different algae species and extraction methods. Nagle and Lemke (1990), obtained extraction efficiencies of 90%, 73%, and 78%, when using 1-butanol, ethanol, and hexane/propanol, respectively from Chaetoceros muelleri. According with (Lee et al., 1998), solvent extraction may not lead to the highest lipid recovery; they obtained more lipids from Botryococcus braunii using bead-beater extraction, then it can explain why in some cases the extraction efficiency calculations are higher than 100%. Comparison of the extraction efficiency for both biomass compositions (LC and HC), in this experiment, showed that there is not statistical difference; it means that HPS is able to efficiently extract lipids from microalgae with different biomass compositions.

5.4.2. Enzymatic production of glucose from HPS pre-treated microalgae

Knowing that HPS steaming is an efficient method for lipid recovery, the next step was to study the possible use of the biomass obtained after this process for the production of glucose which can be a by-product of the overall microalgae process, and it can be later used as fermentable sugar. The aim of this experiment was not the optimization of the enzymatic process but the study of its technical feasibility. Some papers have reported the production of enzymatic inhibitory compounds after thermal treatment; hence, it was wanted to know if the cellulose remaining after HPS can be used for enzymatic processes.

The biomass selected in the previous experiment as high cellulose (HC) content was used for the enzymatic hydrolysis experiments. Glucose production was measured during 8 hours. For all the treatments the initial glucose concentration was very close to zero. Most
of the glucose was produced during the first 2 hours of the enzymatic reaction. There was no difference between the treatments evaluated in terms of glucose yield, calculated as gram of glucose per gram of biomass before HPS (Figure 5.2).

![Graph showing glucose yield over time for different treatments.]

**Figure 5.2** Glucose yield calculated based on total suspended solids before HPS.

When microalgae is subjected to HPS the amount of TSS is reduced, therefore glucose yield was also calculated based on the TSS after HPS, which is the actual amount of solids in the enzymatic reaction as a way of finding the effect of cellulose solubilization on enzymatic reaction. Table 5.1 shows the total suspended solids before enzymatic hydrolysis.

**Table 5.1** Total suspended solids after HPS and dilution with buffer.

<table>
<thead>
<tr>
<th>Treatment</th>
<th>TSS (g l⁻¹)</th>
<th>TSS after dilution with buffer (g l⁻¹)</th>
</tr>
</thead>
<tbody>
<tr>
<td>HPS 104˚C</td>
<td>2.04±0.03</td>
<td>0.816</td>
</tr>
<tr>
<td>HPS 210˚C</td>
<td>0.84±0.01</td>
<td>0.336</td>
</tr>
<tr>
<td>NoHPS-algae</td>
<td>4±0.04</td>
<td>1.6</td>
</tr>
<tr>
<td>NoHPS Pure cellulose</td>
<td>4.2±0.01</td>
<td>1.68</td>
</tr>
<tr>
<td>Control</td>
<td>4.2±0.02</td>
<td>1.68</td>
</tr>
</tbody>
</table>
If glucose yields are calculated based on the amount of TSS after HPS there is significant difference between some of the treatments (Figure 5.3).

![Graph showing glucose yield over time for different treatments](image)

**Figure 5.3** Glucose yield calculated based on total suspended solids after HPS.

In this case, microalgae subjected to HPS at 210°C had the highest yield of glucose (1.37 grams of glucose per gram of TTS or 0.28 grams of glucose per gram of biomass before pre-treatment), followed by the treatment of HPS-microalgae 104°C, meaning that solubilization of components due to HPS has a positive effect on glucose production. In subcritical water the cellulose is rapidly solubilized (Toor et al., 2011), and also the smaller the substrate size, the higher the enzyme degradation (Hammed et al., 2013), explaining the higher yields for pre-treated microalgae. There was no difference between the microalgae untreated and pure cellulose, probably due to difficult access of the enzyme to cellulose and the insolubility of cellulose in water. Additionally, the enzyme is much bigger than the cellobiose in the cellulose chain, as consequence the enzyme covers numerous bonds making them even more unavailable (Andersen, 2007). Comparison of sugar yields from other research with this study is presented in Table 5.2.
Table 5.2 Comparison of sugar yields for different pre-treatments of biomass.

<table>
<thead>
<tr>
<th>Feedstock</th>
<th>Pre-treatment</th>
<th>Enzyme</th>
<th>Sugars yield</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Olive tree wood</td>
<td>Steam explosion 190˚C</td>
<td>Celluclast</td>
<td>0.288 g \cdot g_{biomass}^{-1}</td>
<td>(Cara et al., 2006)</td>
</tr>
<tr>
<td>Sunflower stalks</td>
<td>Steam explosion 220 ºC</td>
<td>Celluclast 1.5 L</td>
<td>0.167 g \cdot g_{biomass}^{-1}</td>
<td>(Ruiz et al., 2008)</td>
</tr>
<tr>
<td>Ulva pertusa kjellman</td>
<td>High pressure steaming 180˚C 8 min</td>
<td>Cellulase</td>
<td>0.7 g \cdot g_{cellulose}^{-1}</td>
<td>(Choi et al., 2013)</td>
</tr>
<tr>
<td>Seaweed Ulva</td>
<td>Pre-heat treatment 120˚C 1 hour</td>
<td>Cellulase 22119</td>
<td>0.207 g \cdot g_{biomass}^{-1}</td>
<td>(Trivedi et al., 2013)</td>
</tr>
<tr>
<td>Chlorella homosphaera</td>
<td>Cells washed with chilled ethanol, cold dried, and grounded</td>
<td>Cellulases, xylanases, and amylases blend</td>
<td>0.245 g \cdot g_{biomass}^{-1}</td>
<td>(Rodrigues and da Silva Bon, 2011)</td>
</tr>
<tr>
<td>Chlorella zofingiensis</td>
<td>Cells washed with chilled ethanol, cold dried, and grounded</td>
<td>Cellulases, xylanases, and amylases blend</td>
<td>0.193 g \cdot g_{biomass}^{-1}</td>
<td>(Rodrigues and da Silva Bon, 2011)</td>
</tr>
<tr>
<td>Monostroma nitidum Witrock</td>
<td>Hydrothermal fractional 150˚C</td>
<td>Cellulosin T2)</td>
<td>0.107 g \cdot g_{biomass}^{-1}</td>
<td>(Okuda et al., 2008)</td>
</tr>
<tr>
<td>Chlorella vulgaris</td>
<td>High pressure steaming 210˚C 4.04 g L^{-1}</td>
<td>Cellulase from Aspergillus niger</td>
<td>0.28 g \cdot g_{biomass}^{-1}</td>
<td>(This study)</td>
</tr>
</tbody>
</table>

5.5. Conclusions

From the results presented in this chapter it is concluded that regardless of the microalgae composition in terms of cellulose and lipid content, HPS was able to extract most of the bio-crude in the biomass leading to extraction efficiencies as high as 97.94±8.26%. Also HPS was a suitable pre-treatment to increase accessibility of the cellulase to microalgae cellulose and helped in the solubilization of the substrate. The reductions of the TSS after this hydrothermal treatment aimed the enzymatic hydrolysis, with glucose yield of 0.28 g \cdot g_{biomass}^{-1} for microalgae subjected at 210˚C.

The possible use of HPS as a thermal treatment for bio-crude recovery and as a pre-treatment for enzymatic hydrolysis, favors the use of this technology on microalgae
integrated processes, where the economical feasibility and sustainability may be increased. The good glucose yields obtained using this technology under non-optimized conditions motivates the further study where even better production could be reached.

References


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Zverlov, V., Mahr, S., Riedel, K., Bronnenmeier, K., 1998. Properties and gene structure of a bifunctional cellulolytic enzyme (CelA) from the extreme thermophile “Anaerocellum thermophilum” with separate glycosyl hydrolase family 9 and 48 catalytic domains. Microbiology 144 (Pt 2, 457–65.)
6. Chapter 6: Conclusions and recommendations

In this Chapter the main conclusions of this study are presented; also some recommendations for future work are suggested.

6.1. Conclusions

Current limitations in biodiesel production from microalgae were identified in the earliest stages of the research, and the low lipid extraction efficiency from the cell was highlighted as one of the principal bottlenecks of this process, leading to the development of this research where the culture conditions and extraction methods were integrated towards one objective: increasing lipid extraction efficiency.

Differences on cellulose and lipid contents in cells of *Chlorella vulgaris* were obtained when cultures were subjected to different culture conditions in terms of carbon dioxide and sodium nitrate concentrations. The empirical models obtained for biomass concentration and lipid/content ratio applying the RSM had good accuracy explaining the 96.01% and 93.35% of the response variables respectively. The location of an optimal point in the range of study, where lipid productivity is high and cellulose content is low, was possible by means of the CCD.

The models in Chapter 3 can be used as a tool when algae with specific characteristics are needed. For instance, if the objective is only to produce biomass Equation 3.1 can be maximized to lead to the highest biomass concentration within the range covered by the variables. Similarly, if a culture with high lipid productivity is wanted, Equation 3.2 can be maximized, granting a good amount of lipids in a shorter period of time. But also if a culture with high cellulose content is required (for instance for the further production of fermentable sugars), Equation 3.2 can be minimized. So cultures can be adjusted to specific needs.
Microalgae cultures under the optimal conditions for high lipid productivity and low cellulose content were used for studies of HPS as bio-crude recovery method in Chapter 4. The manipulated variables, target temperature and microalgae concentrations, played both significant roles on bio-crude and glucose yields. From SEM images it was evident that HPS modifies cell morphology and surface, cell breakage and formation of pores in the microalgae surface was observed. RSM allowed the study of the effect of target temperature and microalgae concentration on HPS. It was found that to achieve high bio-crude yields, low microalgae concentrations and high temperatures are favorable; meanwhile, for high glucose yields, low temperatures and microalgae concentrations produce better results.

Once again the empirical models obtained allow manipulating the process towards a wanted output. If high bio-crude yield is the objective of the process, then according to Equation 4.1 the system should operate at low microalgae concentrations and high temperatures; meanwhile, for high glucose yields, Equation 4.2 suggest that low temperatures and microalgae concentrations produce better results.

One important annotation on the significance of the operating areas obtained in this research is that both, target temperature and microalgae concentration, are intensive properties, therefore they do not depend of the system size. Then, the results presented in this research can be used as a start point in scale-up studies.

It was also concluded that regardless of the microalgae composition, in terms of cellulose and lipid content, HPS was able to extract most of the bio-crude in the biomass leading to extraction efficiencies as high as 97.94±8.26%.

Finally, the possible use of the same HPS process for the production of glucose via enzymatic hydrolysis was investigated, and results showed that the thermal treatment aid the solubilisation of the remaining biomass after bio-crude recovery, leading to higher glucose yields. This means that the thermal treatment proposed for bio-crude recovery can be integrated with enzymatic processes to increase the global process feasibility. The
higher glucose yield obtained without any optimization was \(0.28 \text{ g g}^{-1}\) biomass for microalgae subjected at 210°C.

6.2. Recommendations

From the experience obtained after the completion of this thesis the following suggestions are done for future work:

- In Chapter 4 the effect of pressure in the system was indirectly study by the relationship between temperature and pressure for saturated steam, but it would be interesting to study the independent effect of pressure without increasing the target temperature in the system. This experiment could be done by injecting nitrogen in the system until the target pressure is reached. It could possible reduce the change in color of the bio-crude and the degradation of other by-products.

- As stated several times in this thesis, one of the advantages of the use of thermal treatments for lipid recovery is the possible use of wet microalgae, which reduces the cost of drying the biomass. It is suggested to investigate the feasibility of the direct injection of microalgae culture (algae+media), after growth, in the HPS device. It would not only reduce the cost of drying but also it would avoid any step to dilute or concentrate the microalgae, since the algae concentration after growing usually belongs to the values found to produce high bio-crude recovery yields.

- The operating points for high bio-crude recovery can be used at a start point in scaling-up studies of HPS as mentioned in the conclusion. The scale-up of the process would allow obtaining larger quantities of the bio-crude and therefore its characterization would be easier. HPS devices for larger volumes
already exist in the market, so adaptation of this technology to microalgae process would be the main objective.

- If the same HPS device presented in Figure 4.1 is going to be used in other experiments the following modification are suggested:
  - Increase the expansion chamber volume to allow bigger pressure drops, or adapt the system to decompression to atmosphere; this theoretically would increase the cell wall breakage.
  - If the volume of the steam chamber is increased then all the water in the sample could be transformed into vapor without bursting the safety valve. This can create the conditions needed for a steam explosion which is known to be an effective treatment of breaking polymers such as cellulose.
  - The current geometry of the device does not allow the easy removal of the sample, so solvents are needed to wash all the lipids from the walls. A wider or disassemble system would facilitate the removal of the sample and shorten the experimental times.

- HPS showed to be an efficient method for recovery of bio-crude from algae with different cellulose concentrations, partly due to the physical disruption and formation of pores in the cell wall. It would be interesting to study the effect of cellulose content in milder extraction treatments where the cell wall may impose diffusional limitations for lipid extraction.

- Chapter 5 briefly explored the possible use of HPS as pre-treatment for the production of fermentable sugars using cellulases. This can be studied by multivariable optimization of the enzymatic process parameter such as temperature, pH, substrate-enzyme ratio, and the possible use of multiple enzymes.
7. Appendices

7.1. Appendix 1: Calibration and standard curves.

**Figure 7.1** Calibration curve for carbon dioxide flow in mixer (N112-02).

**Equipment:**
Flowmeter N034-39 (G, S, ST, C), Omega.

**Figure 7.2** Calibration curve for air flow in mixer (N034-39).

**Equipment:**
Flowmeter N034-39 (G, S, ST, C), Omega.

**Figure 7.3** Calibration curve for rotameters.

**Equipment:**
Flowmeter 082-03 (GL,SA, ST, CA, TA), Omega.
Equipment:
39’’ T5 fluorescent lamp, Illume.

Figure 7.4 Lamp spectrum.

Equipment:
DR 2800 portable spectrophotometer, HACH.

Figure 7.5 Standard curve for dry biomass concentration.

Equipment:
DR 2800 portable spectrophotometer, HACH.

Figure 7.6 Standard curve for cellulose concentration.

Equipment:
Model A2 Heavy Industrial Pressure Transmitter, Ashcroft.

Figure 7.7 Standard curve for pressure transducer.
Figure 7.8 Calibration curve for glucose concentration

7.2. Appendix 2: Statistical results from software.

Following are the outputs from the statistical software “Statgraphics centurion” for all the empirical models presented in this study.

7.2.1. Biomass concentration model.

Table 7.1 Estimated effects for Biomass concentration.

<table>
<thead>
<tr>
<th>Effect</th>
<th>Estimate</th>
<th>Stnd. Error</th>
<th>V.I.F.</th>
</tr>
</thead>
<tbody>
<tr>
<td>average</td>
<td>1082.42</td>
<td>28.5873</td>
<td></td>
</tr>
<tr>
<td>A: Carbon dioxide concentration</td>
<td>-195.105</td>
<td>35.0121</td>
<td>1.0</td>
</tr>
<tr>
<td>B: Nitrate concentration</td>
<td>297.195</td>
<td>35.0121</td>
<td>1.0</td>
</tr>
<tr>
<td>AA</td>
<td>-156.908</td>
<td>41.6727</td>
<td>1.0947</td>
</tr>
<tr>
<td>BB</td>
<td>-253.824</td>
<td>41.6727</td>
<td>1.0947</td>
</tr>
</tbody>
</table>

Standard errors are based on total error with 6 d.f.

The StatAdvisor: This table shows each of the estimated effects and interactions. Also shown is the standard error of each of the effects, which measures their sampling error. Note also that the largest variance inflation factor (V.I.F.) equals 1.0947. For a perfectly orthogonal design, all of the factors would equal 1. Factors of 10 or larger are usually interpreted as indicating serious confounding amongst the effects.
R-squared = 96.0125 percent
R-squared (adjusted for d.f.) = 93.3541 percent
Standard Error of Est. = 49.5146
Mean absolute error = 29.138
Durbin-Watson statistic = 1.91941 (P=0.4625)
Lag 1 residual autocorrelation = -0.00173548

The StatAdvisor: The R-Squared statistic indicates that the model as fitted explains 96.0125% of the variability in Biomass concentration. The adjusted R-squared statistic, which is more suitable for comparing models with different numbers of independent variables, is 93.3541%. The standard error of the estimate shows the standard deviation of the residuals to be 49.5146. The mean absolute error (MAE) of 29.138 is the average value of the residuals. The Durbin-Watson (DW) statistic tests the residuals to determine if there is any significant correlation based on the order in which they occur in your data file. Since the P-value is greater than 5.0%, there is no indication of serial autocorrelation in the residuals at the 5.0% significance level.

Table 7.2 Regression coefficients for Biomass concentration.

<table>
<thead>
<tr>
<th>Coefficient</th>
<th>Estimate</th>
</tr>
</thead>
<tbody>
<tr>
<td>constant</td>
<td>194.836</td>
</tr>
<tr>
<td>A:Carbon dioxide concentration</td>
<td>121.077</td>
</tr>
<tr>
<td>B:Nitrate concentration</td>
<td>313.528</td>
</tr>
<tr>
<td>AA</td>
<td>-19.6136</td>
</tr>
<tr>
<td>BB</td>
<td>-31.728</td>
</tr>
</tbody>
</table>

The StatAdvisor: This pane displays the regression equation which has been fitted to the data. The equation of the fitted model is

Biomass concentration = 194.836 + 121.077*Carbon dioxide concentration + 313.528*Nitrate concentration - 19.6136*Carbon dioxide concentration^2 - 31.728*Nitrate concentration^2

where the values of the variables are specified in their original units.
Figure 7.9 Standardized pareto chart for biomass concentration.

Figure 7.10 Main effects plot for biomass concentration.

7.2.2. Lipid productivity over cellulose content model

Table 7.3 Estimated effects for LP/CC.

<table>
<thead>
<tr>
<th>Effect</th>
<th>Estimate</th>
<th>Stnd. Error</th>
<th>V.I.F.</th>
</tr>
</thead>
<tbody>
<tr>
<td>average</td>
<td>0.446005</td>
<td>0.0228016</td>
<td></td>
</tr>
<tr>
<td>A:Carbon dioxide concentration</td>
<td>-0.091893</td>
<td>0.0279261</td>
<td>1.0</td>
</tr>
<tr>
<td>B:Nitrate concentration</td>
<td>-0.112604</td>
<td>0.0279261</td>
<td>1.0</td>
</tr>
<tr>
<td>AA</td>
<td>-0.293382</td>
<td>0.0332387</td>
<td>1.0947</td>
</tr>
<tr>
<td>BB</td>
<td>-0.202001</td>
<td>0.0332387</td>
<td>1.0947</td>
</tr>
</tbody>
</table>

Standard errors are based on total error with 6 d.f.

The StatAdvisor: This table shows each of the estimated effects and interactions. Also shown is the standard error of each of the effects, which measures their sampling error.
Note also that the largest variance inflation factor (V.I.F.) equals 1.0947. For a perfectly orthogonal design, all of the factors would equal 1. Factors of 10 or larger are usually interpreted as indicating serious confounding amongst the effects.

**R-squared = 95.1714 percent**  
**R-squared (adjusted for d.f.) = 91.9524 percent**  
**Standard Error of Est. = 0.0394935**  
**Mean absolute error = 0.0259922**  
**Durbin-Watson statistic = 2.42667 (P=0.7838)**  
**Lag 1 residual autocorrelation = -0.220734**

**The StatAdvisor:** The R-Squared statistic indicates that the model as fitted explains 95.1714% of the variability in LP/CC. The adjusted R-squared statistic, which is more suitable for comparing models with different numbers of independent variables, is 91.9524%. The standard error of the estimate shows the standard deviation of the residuals to be 0.0394935. The mean absolute error (MAE) of 0.0259922 is the average value of the residuals. The Durbin-Watson (DW) statistic tests the residuals to determine if there is any significant correlation based on the order in which they occur in your data file. Since the P-value is greater than 5.0%, there is no indication of serial autocorrelation in the residuals at the 5.0% significance level.

**Table 7.4 Regression coefficients for LP/CC.**

<table>
<thead>
<tr>
<th>Coefficient</th>
<th>Estimate</th>
</tr>
</thead>
<tbody>
<tr>
<td>constant</td>
<td>-0.394844</td>
</tr>
<tr>
<td>A:Carbon dioxide concentration</td>
<td>0.294613</td>
</tr>
<tr>
<td>B:Nitrate concentration</td>
<td>0.162235</td>
</tr>
<tr>
<td>AA</td>
<td>-0.0366727</td>
</tr>
<tr>
<td>BB</td>
<td>-0.0252502</td>
</tr>
</tbody>
</table>

**The StatAdvisor:** This pane displays the regression equation which has been fitted to the data. The equation of the fitted model is
\[
LP/CC = -0.394844 + 0.294613 \times \text{Carbon dioxide concentration} + 0.162235 \times \text{Nitrate concentration} - 0.0366727 \times (\text{Carbon dioxide concentration})^2 - 0.0252502 \times (\text{Nitrate concentration})^2
\]

where the values of the variables are specified in their original units.

**Figure 7.11** Standardized pareto chart for LP/CC.

**Figure 7.12** Main effects plot for LP/CC.

### 7.2.3. Bio-crude yield model

**Table 7.5** Estimated effects for LOG(Bio-crude yield).

<table>
<thead>
<tr>
<th>Effect</th>
<th>Estimate</th>
<th>Std. Error</th>
<th>V.I.F.</th>
</tr>
</thead>
<tbody>
<tr>
<td>average</td>
<td>4.55202</td>
<td>0.0816903</td>
<td></td>
</tr>
<tr>
<td>A: Temperature</td>
<td>0.482067</td>
<td>0.191581</td>
<td>1.0</td>
</tr>
<tr>
<td>B: Biomass concentration</td>
<td>-0.623373</td>
<td>0.19158</td>
<td>1.0</td>
</tr>
</tbody>
</table>

Standard errors are based on total error with 8 d.f.
The StatAdvisor: This table shows each of the estimated effects and interactions. Also shown is the standard error of each of the effects, which measures their sampling error. Note also that the largest variance inflation factor (V.I.F.) equals 1.0. For a perfectly orthogonal design, all of the factors would equal 1. Factors of 10 or larger are usually interpreted as indicating serious confounding amongst the effects.

R-squared = 67.8961 percent
R-squared (adjusted for d.f.) = 59.8701 percent
Standard Error of Est. = 0.270936
Mean absolute error = 0.215875
Durbin-Watson statistic = 2.49868 (P=0.7861)
Lag 1 residual autocorrelation = -0.310086

The StatAdvisor: The R-Squared statistic indicates that the model as fitted explains 67.8961% of the variability in LOG(Bio-crude yield). The adjusted R-squared statistic, which is more suitable for comparing models with different numbers of independent variables, is 59.8701%. The standard error of the estimate shows the standard deviation of the residuals to be 0.270936. The mean absolute error (MAE) of 0.215875 is the average value of the residuals. The Durbin-Watson (DW) statistic tests the residuals to determine if there is any significant correlation based on the order in which they occur in your data file. Since the P-value is greater than 5.0%, there is no indication of serial autocorrelation in the residuals at the 5.0% significance level.

Table 7.6 Regression coefficients for LOG(Bio-crude yield).

<table>
<thead>
<tr>
<th>Coefficient</th>
<th>Estimate</th>
</tr>
</thead>
<tbody>
<tr>
<td>constant</td>
<td>4.00721</td>
</tr>
<tr>
<td>A:Temperature</td>
<td>0.00642757</td>
</tr>
<tr>
<td>B:Biomass concentration</td>
<td>-0.00779216</td>
</tr>
</tbody>
</table>

The StatAdvisor: This pane displays the regression equation which has been fitted to the data. The equation of the fitted model is
LOG(Bio-crude yield) = 4.00721 + 0.00642757*Temperature - 0.00779216*Biomass concentration

where the values of the variables are specified in their original units.

![Figure 7.13](image1.png)

**Figure 7.13** Standarized pareto chart for bio-crude yield.

![Figure 7.14](image2.png)

**Figure 7.14** Main effects plot for bio-crude yield.

### 7.2.4. Glucose yield model

**Table 7.7** Estimated effects for LOG(Glucose yield).

<table>
<thead>
<tr>
<th>Effect</th>
<th>Estimate</th>
<th>Std. Error</th>
<th>V.I.F.</th>
</tr>
</thead>
<tbody>
<tr>
<td>average</td>
<td>0.991576</td>
<td>0.0945137</td>
<td></td>
</tr>
<tr>
<td>A:Temperature</td>
<td>-1.683</td>
<td>0.15909</td>
<td>1.0</td>
</tr>
<tr>
<td>B:Biomass concentration</td>
<td>-1.2718</td>
<td>0.15909</td>
<td>1.0</td>
</tr>
<tr>
<td>AB</td>
<td>-0.975329</td>
<td>0.224988</td>
<td>1.0</td>
</tr>
<tr>
<td>BB</td>
<td>0.516736</td>
<td>0.180979</td>
<td>1.0</td>
</tr>
</tbody>
</table>

Standard errors are based on total error with 6 d.f.
The StatAdvisor: This table shows each of the estimated effects and interactions. Also shown is the standard error of each of the effects, which measures their sampling error. Note also that the largest variance inflation factor (V.I.F.) equals 1.0. For a perfectly orthogonal design, all of the factors would equal 1. Factors of 10 or larger are usually interpreted as indicating serious confounding amongst the effects.

R-squared = 97.1259 percent
R-squared (adjusted for d.f.) = 95.2099 percent
Standard Error of Est. = 0.224988
Mean absolute error = 0.132297
Durbin-Watson statistic = 2.30259 (P=0.7647)
Lag 1 residual autocorrelation = -0.15743

The StatAdvisor: The R-Squared statistic indicates that the model as fitted explains 97.1259% of the variability in LOG(Glucose yield). The adjusted R-squared statistic, which is more suitable for comparing models with different numbers of independent variables, is 95.2099%. The standard error of the estimate shows the standard deviation of the residuals to be 0.224988. The mean absolute error (MAE) of 0.132297 is the average value of the residuals. The Durbin-Watson (DW) statistic tests the residuals to determine if there is any significant correlation based on the order in which they occur in your data file. Since the P-value is greater than 5.0%, there is no indication of serial autocorrelation in the residuals at the 5.0% significance level.

Table 7.8 Regression coefficients for LOG(Glucose yield).

<table>
<thead>
<tr>
<th>Coefficient</th>
<th>Estimate</th>
</tr>
</thead>
<tbody>
<tr>
<td>constant</td>
<td>2.98877</td>
</tr>
<tr>
<td>A:Temperature</td>
<td>-0.00293341</td>
</tr>
<tr>
<td>B:Biomass concn</td>
<td>0.0159297</td>
</tr>
<tr>
<td>AB</td>
<td>-0.00032511</td>
</tr>
<tr>
<td>BB</td>
<td>0.00016148</td>
</tr>
</tbody>
</table>
The StatAdvisor: This pane displays the regression equation which has been fitted to the data. The equation of the fitted model is

\[
\text{LOG(Glucose yield)} = 2.98877 - 0.00293341\times\text{Temperature} + 0.0159297\times\text{Biomass concentration} - 0.00032511\times\text{Temperature}\times\text{Biomass concentration} + 0.00016148\times\text{Biomass concentration}^2
\]

where the values of the variables are specified in their original units.

**Figure 7.15** Standardized pareto chart for glucose yield.

**Figure 7.16** Main effects plot for glucose yield.
7.3. Appendix 3: High pressure steaming device and pre-assays.

The first step was to adapt the HPS device to project requirements. Initially this equipment was a cylindrical device with one steam chamber and one expansion chamber. The chambers were separated by one ball valve for sample decompression. With this initial design the control and measurement of process variables was null. To increase the reliability of the data obtained from the steam explosion device the following changes were implemented:

![Diagram of high pressure steaming device](image)

**Figure 7.17** Dimension of high pressure steaming device.
• Installation of a thermocouple that shows actual temperature inside steam chamber: the temperature inside the oven was quite different from the temperature inside the equipment due to all the air contained in the oven that acts as an isolator.

• Installation of a pressure transducer: actual pressure inside the steam chamber can be read using this pressure transducer. This accessory is protected from sudden drops in pressure by a valve that can be closed before steam decompression.

• Installation of a safety cage: for safety reason a cage around the device was built. In case of uncontrolled explosion, the cage would protect users. The cage has a top door that makes easy to remove the device from the oven.

7.3.1. Determination of oven temperature and sample volume

In order to find the proper temperature at which the oven must be pre-heated and the volume of the sample to be used, the following experiment was conducted. Oven was pre-heated and sample was introduced to the steam chamber (values for each experiment are shown in Table 7.9). The temperature inside the steam chamber should increase up to 210˚C, which was the highest target temperature to be part of the CCD (Table 4.2).

Table 7.9 Experiments for oven temperature and sample volume.

<table>
<thead>
<tr>
<th>Experiment</th>
<th>Oven temperature (˚C)</th>
<th>Sample volume (ml)</th>
</tr>
</thead>
<tbody>
<tr>
<td>E1</td>
<td>400</td>
<td>20</td>
</tr>
<tr>
<td>E2</td>
<td>600</td>
<td>20</td>
</tr>
<tr>
<td>E3</td>
<td>800</td>
<td>20</td>
</tr>
<tr>
<td>E4</td>
<td>400</td>
<td>40</td>
</tr>
<tr>
<td>E5</td>
<td>600</td>
<td>40</td>
</tr>
<tr>
<td>E6</td>
<td>800</td>
<td>40</td>
</tr>
</tbody>
</table>

Figure 7.18 and Figure 7.19 show the results for temperature and pressure inside the steam chamber. From Figure 7.18 it can be seen that only when the oven was pre-heated at 800˚C the system was able to reach the target temperature of 210˚C. Therefore, 800˚C was selected as the temperature at which the oven was pre-heated for the experiments presented in Chapter 4. There was a significant effect of sample volume on the time required to reach 210˚C when oven was pre-heated at 800˚C. When the sample was 20 ml
of distilled water, it took about 24 minutes, but when the sample volume was 40 ml the time required to reach the same temperature was about 40 minutes. In order to reduce the amount of energy consumed during the process the sample volume selected was 20 ml.

![Figure 7.18 Profile of temperature in HPS conditions test.](image)

![Figure 7.19 Profile of pressure in HPS conditions test.](image)

7.3.2. Experiments reproducibility for temperature and pressure
In order to check the reproducibility of the experiments done in the HPS device, a test was conducted. The objective was to confirm that the device follows the same behaviour every time an experiment is done under the same conditions. The oven was pre-heated at 800°C and sample volume was 20 ml. The test was done with pure distilled water and algae sample at 1 gL⁻¹. Figure 7.20 and Figure 7.21 show the profiles of temperatures and pressure for each replicate of the test.

![Temperature Profile](image)

**Figure 7.20** Profile of temperature in reproducibility test.

![Pressure Profile](image)

**Figure 7.21** Profile of pressure in reproducibility test.
From Figure 7.20 and Figure 7.21, it can be seen that all the replicates followed a very similar profile of temperature and pressure; this means that the HPS device is reliable since it has the same behavior in different runs with the same conditions.

7.3.3. Experiments reproducibility for lipid extraction from microalgae

Also reproducibility of lipid recovery was tested after HPS of microalgae samples. For this test 1 gram of freeze dried algae was added to 20 ml sample in water. The protocol for HPS was previously described (Chapter 4). The objective was to prove that the amount of bio-crude obtained after every HPS treatment was the same for microalgae under the same conditions. Table 7.10 shows the total oil recovered and the extraction efficiency for each replicate. It was concluded that the bio-crude recovery process using HPS had a good reproducibility.

**Table 7.10** Reproducibility of bio-crude recovery applying HPS.

<table>
<thead>
<tr>
<th>Replicate</th>
<th>Algae in 20 ml (g)</th>
<th>Oil recovered (g)</th>
<th>Extraction efficiency (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Replicate 1</td>
<td>0.9885</td>
<td>0.1221</td>
<td>55.46</td>
</tr>
<tr>
<td>Replicate 2</td>
<td>1.0523</td>
<td>0.1254</td>
<td>53.53</td>
</tr>
<tr>
<td>Replicate 3</td>
<td>1.0168</td>
<td>0.1248</td>
<td>55.11</td>
</tr>
</tbody>
</table>
curriculum vitae
ana-maria aguirre

education

graduate programs

2010-2014 doctorate in chemical and biochemical engineering.
The university of western ontario. faculty of engineering. department of
chemical and biochemical engineering.
courses average grade: 94.25/100

2008-2010 m.sc. biotechnology. honorific distinction for master thesis.
national university of colombia. faculty of science. school of biosciences.
master thesis title: study of the production of peruvoside and other secondary
metabolites in free and immobilized cell cultures of thevetia peruviana.
courses average grade: 92/100

bachelor program:

2003-2008 biological engineering
national university of colombia. faculty of science. school of biosciences.
emphasis: industrial biotechnology
courses average grade: 84/100

research experience

research assistant:

2010-present research assistant at department of chemical and biochemical engineering.
university of western ontario. faculty of engineering.

2008-2010 researcher at industrial biotechnology group. category a according to
colciencias (colombian administrative department of science, technology and
innovation).
national university of colombia. faculty of sciences.

2008 coordination of the bioconversions laboratory (support the implementation of
projects).
National University of Colombia. Faculty of Sciences.

2006-2007  Research assistant at Bioconversions Laboratory. National University of Colombia.

TEACHING EXPERIENCE

Winter 2011 - 2013  Teaching assistant for the course “Bioprocess Engineering”. The University of Western Ontario. Faculty of Engineering.

Winter 2014  Teaching assistant for the course “Biochemical Engineering”. The University of Western Ontario. Faculty of Engineering.

2009  Instructor for the courses “Industrial Fermentations” and “Bioprocess Modeling and Simulation” for the Biological Engineering undergraduate program. National University of Colombia. Faculty of Sciences. Duties: Teaching the courses.


PUBLICATIONS


2012: Book Chapter  Bassi, A.; Saxena, P; Aguirre, A.M. Mixotrophic algae cultivation for energy production and other applications (Accepted for publication).

2012: Paper  Aguirre, A.M.; Bassi, A.; Saxena, P. Engineering challenges in biodiesel production from microalgae. Critical Reviews in Biotechnology. 2012; Early Online: 1–16. ISSN 0738-8551 print/ISSN 1549-7801 online. DOI:
2011: Book

2009: Paper

2009: Paper

CONFERENCES, SEMINARS AND WORKSHOPS

2014

2014

2013
1.01x: Energy 101. A course of study offered by UT AustinX an online learning initiative of University of Texas Systems through edX. https://www.edx.org/course/utaustinx/utaustinx-ut-1-01x-energy-101-667#.U4TvIvldV1o

2012

2012
Arias, M; Angarita, M; Restrepo, J; Aguirre, A; Arias, J. X international symposium on plant biotechnology. Cayo Santa Maria-Cuba. June 19, 2012.

2011

2011
The Teaching Assistant Training Program. Teaching support center, The University of Western Ontario.
2010 Communication in the Canadian classroom. Teaching support center, The University of Western Ontario.


2007 Aguirre, A.; Montoya, C.; Bedoya, A. PID controller design for the *Saccharomyces cerevisiae* growth in a continuous bioreactor for biomass production. XXIV Colombian Congress of Chemical Engineering.